# LIPOSOME – A SALIENT TOOL OF NANOTECHNOLOGY

#### Abstract

The various types of nanoparticles have immense use in technology. Among nanoparticles, the liposomes fall under the category of organic nanoparticles. Theyhave proved to be one of the salient tools of nanotechnology. The structure, types and various synthesis processes of liposomes have been illustrated here. Liposomes have enormous use in the medicinal field in delivering drugs and have shown effective carrier properties. Liposomes also serve many other interesting roles which are highly useful for us. The various applications of liposomes have been discussed briefly in this chapter.

**Keywords:** Liposome, Nanotechnology, Nanoparticles, drug delivery

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# I. INTRODUCTION

1. Nanoparticles: The idea of nanotechnology was first introduced by the Noble Laureate physicist Richard Feynman in 1959. Then over a decade later, professor Norio Taniguchi coined the term 'Nanotechnology'. Nanotechnology is a branch of science inter-related to material science, engineering and synthetic chemistry which deals with extremely small particles which can't be observed under light microscope.

Nanoparticles are substances which have at least one dimension in the range of 1-100 nm. These have special surface properties and specific surface area.

Based on the size or shape, nanoparticles can be classified into:

- **Zero Dimensional Nanoparticles:** These have all the three dimensions less than 100 nm. For example- fullerene, quantum dots.
- **One Dimensional Nanoparticles:** In these, one of the three dimensions has size less than 100 nm. For example- carbon nanotubes, nanofibers, nanowires, etc.
- **Two Dimensional Nanoparticles:** These have two-dimensional arrangement of atoms in the nanoscale region. For example- graphene.
- **Three Dimensional Nanoparticles:** These have three-dimensional arrangement of atoms in the nanoscale region. For example- nano-diamond.

Based on the composition, nanoparticles can be classified into:

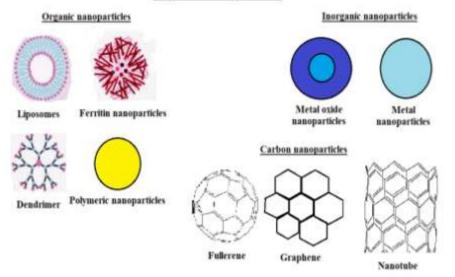
- Inorganic Nanoparticles: like silver and gold nanoparticles.
- **Organic Nanoparticles:** like liposomes, dendrimers, etc.
- **Carbon Nanoparticles:** like fullerene, graphene, etc.

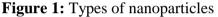
The two prime factors which make nanoparticles different from bulk materials are:

- **Surface Area:** As the particle size decreases, a greater proportion of atoms are found at the surface. Thus, a greater amount of the substance is exposed towards the surroundings leading to better catalysis.
- **Quantum Confinement:** When the diameter of a particle becomes of the same magnitude of an electron, the energy difference between the energy levels increases. This affects the electrical and optical properties of the nanoparticles. As a consequence, change in size results in different colours of the nanoparticles.

Nanoparticles can be seen through electron microscopes like Transmission Electron Microscope (TEM) and Scanning Electron Microscope (SEM). This is because an electron microscope uses a beam of accelerated electrons as a source of illumination. As the wavelength of an electron is 100000 times shorter than that of visible light photons, an electron microscope has a higher resolving power than the light microscopes and can show the structure of smaller objects.

#### **Types of nanoparticles**





Adapted from [12] Vera Alexandra Spirescu, Cristina Chircov, Alexandru Mihai Grumezescu, Bogdan ȘtefanVasile, EcaterinaAndronescu. Inorganic nanoparticles and composite films for antimicrobial therapies, Int J Mol Sci 2021 Apr 27;22(9):4595

2. Organic Nanoparticles: Lipids, proteins and carbohydrates are the major components of the organic nanoparticles. In the food industry, organic nanoparticles are used to generate flavour and texture. In the context of food, as the organic nanoparticles are easily digested, organic nanoparticles are considered to be safe [1-3].

Carbohydrate nanoparticles are mainly constituted of polysaccharides. Carbohydrate nanoparticles can be produced by the self-assembly of polysaccharides orby the controlled disintegration of bulk polysaccharide materials. Carbohydrate nanoparticles are often used as vitamin carriers [4-8].

Protein nanoparticles are utilised as functional ingredients in foods and beverages. Casein micelles are natural nanoparticles containing proteins which are found in milk.Protein nanoparticles areused as carriers and also helps to replace fats wherever required [9].

Lipid nanoparticles have prime rolesin the application of nanotechnology. Lipid nanoparticles often serve as carriers for lipophilic drugs and oil-soluble vitamins, which are chemically less stable and are less soluble in water. Lipid nanoparticles like micelles, liposomes, nanoemulsions, etc. act as carriers.Liposomes are formed from polar lipids such as phospholipids whereas non-polar lipids such as triacylglycerols lead to the formation of solid fat particles [10-13].

**3.** Micelle and Reverse Micelle: Micelles are aggregate of generally surfactant molecules dispersed in a polar liquid in which the lyophilic polar heads lie outwards towards the solvent and the lyophobic non-polar tails face the core. These are observed in phases like oil in water.

On the other hand, in case of a non-polar liquid, the lyophobic tails lie towards the solvent and the lyophilic heads point towards the core. Such an aggregate is known as a reverse micelle. These are observed in phases like water in oil.

Both micelles and reverse micelles play critical roles in drug delivery. Micelles are used as emulsifiers above the critical micelle concentration (CMC). CMC is the concentration of surfactants above which micelle formation starts. Reverse micelles are used to purify proteins.

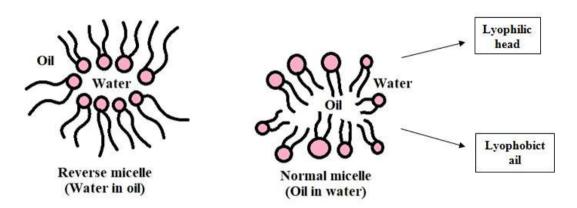


Figure 2: Micelle and Reverse Micelle

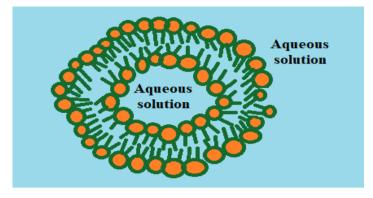
Adapted from [13] Mohammad Soleimani Zohr Shiri, William Henderson and Michael R. Mucalo, A review of the lesser-studied microemulsion- based synthesis methodologies used for preparing nanoparticle systems of the noble metals, Os, Re, Ir and Rh, Materials 2019, 12, 1896

**4. A Brief Introduction to Liposomes:** Alec Douglas Bangham, the British haematologist was the first to describe liposomes [14-16]. The Greek words 'Lipo' and 'Soma' literally mean fat and body respectively.

Liposomes fall under the category of organic nanoparticles. These are simple microscopic vesicles in which an aqueous volume is entirely enclosed by phospho-lipid bilayer membrane.

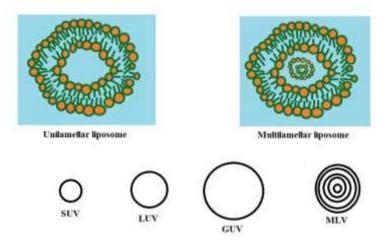
As clearly shown in the figure-3, the phospho-lipid bilayer consists of micelles whose lyophilic heads are pointing towards the solvent and reverse micelles whose lyophilic heads point towards the aqueous volume enclosed by the liposome at the core.

The polar heads may be positively or negatively charged or may also be zwitterionic in nature. The lyophobic chains are basically acyl groups. Liposomes mimic the structure of bio-membranes. Liposomes are thus, amphiphilic in nature.



**Figure 3:** Structure of liposomes Adapted from https://en.wikipedia.org/wiki/Liposome

Based on their structures, liposomescan be classified into the following categories: small unilamellar vesicles (SUV), large unilamellar vesicles (LUV), giant unilamellar vesicles (GUV), multilamellar vesicles (MLV) and multivesicular vesicles (MVV). The unilamellar vesicles have mono phospholipid bilayer whereas the multilamellar vesicles have an onion-like structure. MVV constitutes of a multilamellar arrangement having concentric phospholipid spheres [17-18].



**Figure 4:** Types of liposomes based on their structure Adapted from [24] Liposomes- N.van Rooijen, in Encyclopedia of Immunology (Second Edition), 1998

Based on the composition and applications, liposomes can be further classified as the following:

- **Conventional Liposomes:** These are first generation liposomes which were synthesized from natural or synthetic phospholipids. Cholesterol is added to increase the fluidity [19].
- **Charged Liposomes:** These acquire charges which repel and facilitate to reduce aggregation.
- **Stealth Stabilised Liposomes:** These are second generation liposomes which are stabilised by polymers like polyethylene glycol (PEG).

- Actively Targeted Liposomes: These are third generation liposomes which are highly specific and help in targeted drug delivery [20-21].
- **Stimuli Responsive Liposomes:** These release the loaded drug rapidly as a response to stimuli like pH, temperature, electric or magnetic fields, redox potentials, etc. [22]
- **Bubble Liposomes:** These are gas encapsulated liposomes which function as gene delivering agents [23].

# **II. SYNTHESIS OF LIPOSOMES**

#### Various Methods Can Be Used To Fabricate Liposomes Such As The Following:

1. Thin Film Hydration Method (Bangham Method): In this method named after Alec Douglas Bangham, a round bottom flask is taken and all the lipids and hydrophobic drugs are dissolved in an organic solvent. Then, the solvent gets evaporated under pressure. A thin film is obtainedwhich is hydrated with an aqueous buffer solution above the transition temperature of the lipid. The rate of hydration is inversely proportional to the efficiency of the liposome to encapsulate the drug. Size and lamellarity are controlled by extrusion or sonication [25-27].

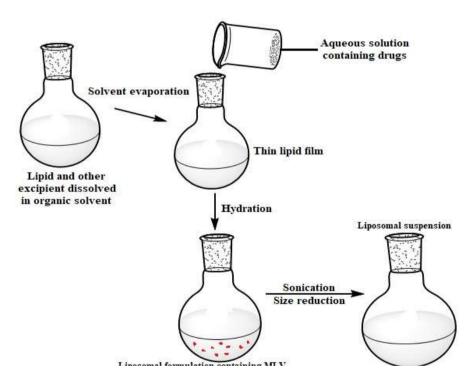


Figure 5: Thin film hydration method

Adapted from [30] Kesharwani P, Md S, Alhakamy NA, Hosny KM, Haque A. QbD Enabled Azacitidine Loaded Liposomal Nanoformulation and Its In Vitro Evaluation. Polymers (Basel). 2021 Jan 13;13(2):250. doi: 10.3390/polym13020250. PMID: 33451016; PMCID: PMC7828524

2. Reverse Phase Evaporation Method: Here, a water in oil emulsion is formed. Other than that, all the steps are similar to that in the thin film hydration method. This method is suitable for molecules having high molecular weight [28-29].

**3.** Solvent Injection Methods: In these methods differentiated by the solvent used, the organic solvent is injected into an aqueous phase which can dissolve lipids and hydrophobic agents. Diethyl ether helps in the evaporation of the solvent [32-33].

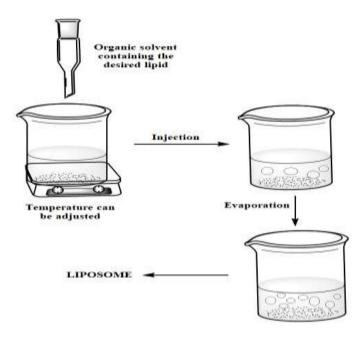


Figure 6: Solvent injection method

Adapted from [31] Jaradat, E.; Weaver, E.; Meziane, A.; Lamprou, D.A. Microfluidics technology for the design and formulation of nanomedicines. Nanomaterials 2021, 11, 3440

- 4. Detergent Removal Method: In this method, a surfactantpossessing high critical micelle concentration is dissolved in a suitable organic solvent along with lipids. A mixed micelle solution is formed afterhydrating the film of the lipid obtained after the solvent gets evaporated. Then the surfactant may be removed via dialysis or size-exclusion chromatography [34-35].
- **5. Dehydration-Rehydration Method:** This method involves dehydration to evaporate water under nitrogen followed by hydration. Both the processes help to entrap or encapsulate drug molecules. Lipids of low concentration are put into an aqueous solution directly followed by sonication. Organic solvents are not required here [26,36].
- **6. Heating Method:** Firstly, lipids are directly hydrated using an aqueous solution. Then for one hour or more, those are heated above the transition temperature of the phospholipids. The process is carried out in the presence of a hydrating agent like glycerine [37].
- **7. pH Jumping Method:** In this case, MLVs are broken down into SUVs by exposing the aqueous solution of phosphatidylcholine and phosphatidic acid to a pH four times higher [38-39].
- **8.** Microfluidic Channel Method: Here, the solution of lipids in ethanol or isopropanolis injected within the micro-channels of the aqueous medium. Liposomes are formed by mixing of the organic and aqueous solutions [40].

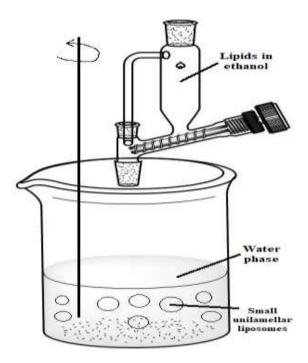


Figure 7: Microfluidic channel method

Adapted from [40] Carugo D., Bottaro E., Owen J., Stride E., Nastruzzi C. Liposome production by microfluidics: potential and limiting factors. Sci. Rep. 2016; 6:25876

**9.** Supercritical Fluidic Method: Here, lipids are dissolved by a supercritical fluid -carbon dioxide. Aneffective liquid pump is used to ensure the continuous flow and occurrence of phase transition. Liposomes are generated after removing carbon dioxide and lowering the pressure. This method has high efficacy [42].

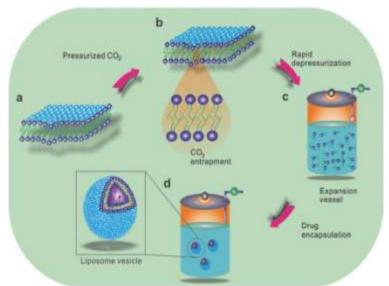


Figure 8: Supercritical fluidic method

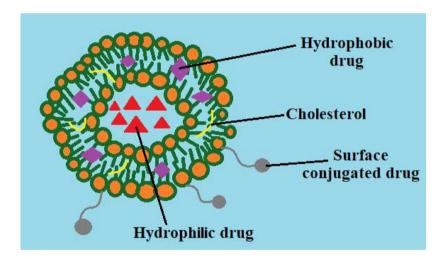
[43]Kankala, R. K., Zhang, Y. S., Wang, S.-B., Lee, C.-H., Chen, A.-Z.Supercritical fluid technology: an emphasis on drug delivery and related biomedical applications Adv. Healthcare Mater. 2017, 6, 1700433

# **III. APPLICATIONS OF LIPOSOMES**

## 1. Drug Delivery

• **Potency of Liposomes:** The amphiphilic character, biocompatibility, ease of surface modification are the qualities possessed by liposomes which make them very suitable for drug delivery. Drugs which are incorporated to the core of the liposomes are protected from interaction with any surrounding material by the phospholipid bilayer and hence, those drugs don't get degraded easily. The bilayer can fuse with the cell membrane of the affected cells and release the drug effectively.

The presence of both micelles and reverse micelles in liposomes help them to carry both hydrophilic and hydrophobic drugs as per requirement. Hydrophobic drugs can be embedded in between the hydrophobic tails of the micelles and the reverse micelles. On the other hand, hydrophilic drugs can be trapped in the inner core surrounded by the reverse micelles. Hydrophilic drugs can also be attached to the polar heads of the normal micelles via electrostatic interaction which are exposed towards the outer region.



#### Figure 9: Liposome loaded with drugs

Adapted from [85] Nikolova, M.P.; Kumar, E.M.; Chavali, M.S. Updates on responsive drug delivery based on liposome vehicles for cancer treatment. Pharmaceutics 2022, 14, 2195. https://doi.org/10.3390/pharmaceutics14102195

- **Drug Loading In Liposomes:** Drug loading in liposomes can be performed via the following approaches:
  - Active Drug-Loading Approach: Here, the drugs are loaded in the empty liposomes. Diffusion of the drug occurs from the outer region to the liposome driven by pH gradient or ion concentration. This process takes less time and is quite effective. DOXIL is a drug loaded in liposomes via this approach [45].
  - Passive Drug-Loading Approach: In this approach, the drugs are encapsulatedwhile the liposomes are generated. The drug is embedded in the bilayerthrough ionic and covalent interactions. But the encapsulation efficacy is significantly low in this process. Drugs like DepoCyte and Expel are formed via this method [45].

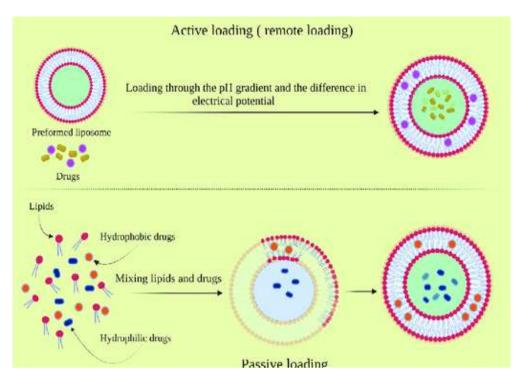
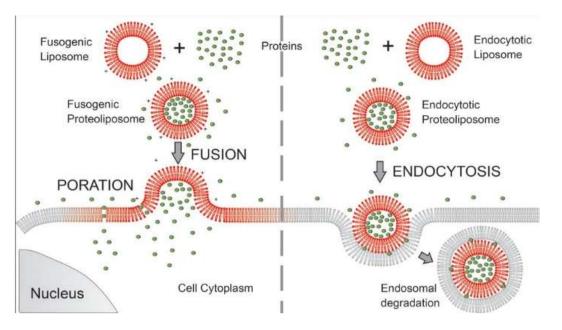


Figure 10: Active and passive drug loading

[49] Nakhaei P, Margiana R, Bokov DO, Abdelbasset WK, JadidiKouhbanani MA, Varma RS, Marofi F, Jarahian M, Beheshtkhoo N. Liposomes: structure, biomedical applications, and stability parameters with emphasis on cholesterol. Front BioengBiotechnol. 2021Sep 9; 9:705886 doi: 10.3389/fbioe.2021.705886. PMID: 34568298; PMCID: PMC8459376

- **Drug-Lipid Conjugation By Covalent Linking:** Drugs can also be loaded in liposomes by covalent linking of drugs to lipids using efficient linkers [46-47].
- **Combination Method:** Both active and passive loading approaches are used here. Vyxeos is the first approved liposome in which two different drugs called cytarabine and daunorubicin were loaded [48].
- **Targeted Drug Delivery via Liposomes:** If the nature of the receptors attached to the affected cells can be known, the ligands complementary to those receptors can be attached to the surface of liposomes and then targeted to the affected cells for undergoing specific interaction. This can also reduce side effects as there lies negligible interaction with the other unaffected cells. The drug loaded liposomes along with those ligands can get engulfed by the cells via the formation of vesicles. This process is called endocytosis. After the release of the drug, the empty vesicle may go to the suicidal bags of the cells called lysosomes or the endosomes. The liposomes may also fuse with the cell membrane and release the drug accordingly. These liposomes are called fusogenic liposomes.



**Figure 11:** Fusion and endocytosis of liposomes with the cell membrane [50]Reprinted (adapted) with permission fromKube S, Hersch N, Naumovska E, Gensch T, Hendriks J, Franzen A, Landvogt L, Siebrasse JP, Kubitscheck U, Hoffmann B, Merkel R, Csiszár A. Fusogenic liposomes as nanocarriers for the delivery of intracellular proteins. Langmuir. 2017 Jan 31;33(4):1051-1059. Copyright 2017 American Chemical Society

• Anti-Cancer Therapy Using Liposomes: In order to reduce the toxic side effects and interaction with unaffected cells, liposomes are used to deliver anti-cancerous drugs.

Cancerous cells possess specific receptors which are not present in normal cells. Ligands or markers specific to those receptors when attached to the surface of drug loaded liposomes, can make the liposomes specifically bind to those cancerous cells and release the drugs effectively. Receptors like human epidermal growth factor receptor 2, vascular receptors, transferrin receptors, etc. are specifically present on the cancerous cells [51].

Polyethylene glycol (PEG) can increase the stability of liposomes and trigger the accumulation ofdrugs in the tumour cells. PEG associated liposomes are known as PEGylated liposomes [52].

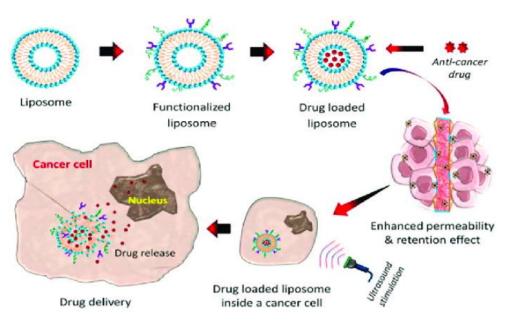
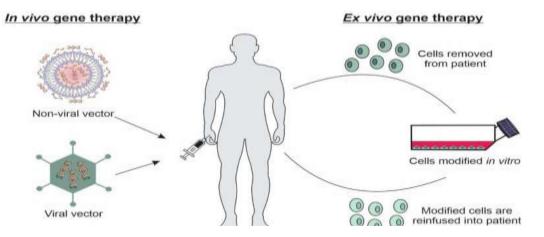


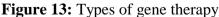
Figure 12: Cell targeted anti-cancer therapy using liposomes [53]Koneru T, McCord E, Pawar S, Tatiparti K, Sau S, Iyer AK. Transferrin: biology and use in receptor-Targeted nanotherapy of gliomas. ACS Omega. 2021 Mar 22;6(13):8727-8733PMID: 33842744; PMCID: PMC8028004

## 2. Targeted Genetherapy/Transfer

• **Gene Therapy:** Gene therapy basically refers to the modification of the genetic code of a person in order to provide any clinical result. Various nucleic acids are used for this purpose [54-55]. Gene therapy is effective even at a small dose [56].

Viral vectors are viruses generated artificially consisting of genes exhibiting desired characteristics. On the other hand, the non-viral vectors include various nanoparticles like liposomes [57].

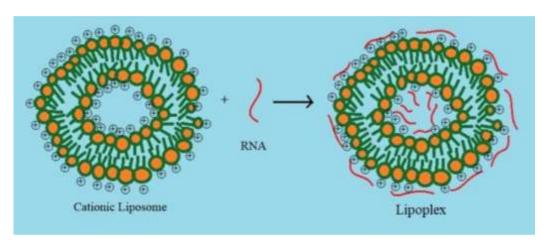




[55]Luiz MT, Dutra JAP, Tofani LB, de Araújo JTC, Di Filippo LD, Marchetti JM, Chorilli M. Targeted Liposomes: A nonviral gene delivery system for cancer therapy. Pharmaceutics. 2022 Apr 8;14(4):821PMID: 35456655; PMCID: PMC9030342

• **Role of Liposomes:** Liposomes can effectively help in delivering genes into cells.Liposomes are less toxic and immunogenic in nature [58-59].

Nucleic acids can be attached to the surface of the liposomes or may be encapsulated to the core of the liposomes [60-62]. Due to the mimicking of the structure of the bio-membrane, the liposomes are biocompatible which increases their efficiency to deliver genes. The phosphate group of DNA undergoes repulsion with the anionic lipids and hence, cationic lipids are preferred more for gene transfer. The complexes formed by nucleic acids and cationic liposomes are called lipoplexes [63-64].



#### **Figure 14:** Formation of lipoplexes

Adapted from [55] Luiz MT, Dutra JAP, Tofani LB, de Araújo JTC, Di Filippo LD, Marchetti JM, Chorilli M. Targeted Liposomes: A nonviral gene delivery system for cancer therapy. Pharmaceutics. 2022 Apr 8;14(4):821PMID: 35456655; PMCID: PMC9030342

Fast lasting electrostatic interaction is the first step. The second step is a slower process which involves rearrangement irreversibly and hence, stabilisation occurs. In the second step, the hydrophobic parts of the cationic lipids are put in an aqueous medium and unstable conformations are generated. This is followed by spontaneous hydrophobic interactions finally leading to the formation of the lipoplex [65-66].

Then the liposomes can carry the nucleic acids to the cells, enter the cells and release the nucleic acids as required via endocytosis.

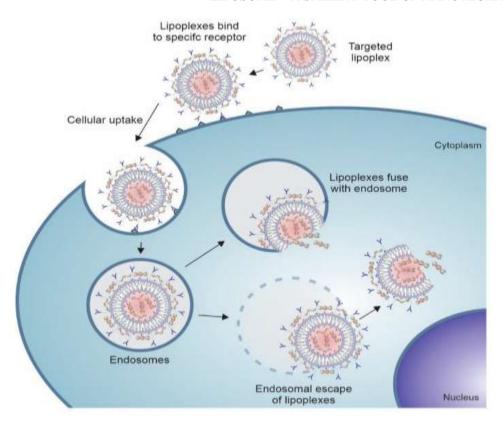
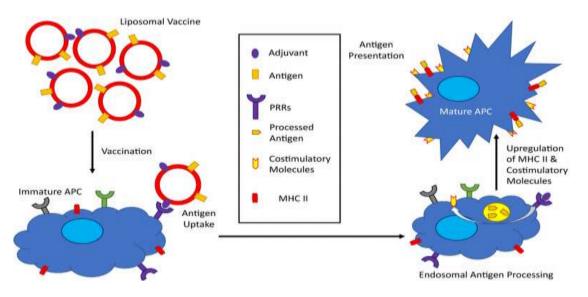


Figure 15: Gene delivery via endocytosis of liposomes [55]Luiz MT, Dutra JAP, Tofani LB, de Araújo JTC, Di Filippo LD, Marchetti JM, Chorilli M. Targeted Liposomes: A nonviral gene delivery system for cancer therapy. Pharmaceutics. 2022 Apr 8;14(4):821PMID: 35456655; PMCID: PMC9030342

**3.** Vaccine Carrier: Aluminium salts used to trigger the immune power of vaccines are called adjuvants. Liposomes possess versatility and plasticity which make them potent vaccine carriers. Water soluble compounds like peptides and nucleic acids can be encapsulated within theore whereas lipophilic compounds such as adjuvants and antigens are attached to the lipid bilayer. Antigens can also be attached to the surface of the liposomes via adsorption or chemical linking. Different antigens and adjuvants can be combined to produce effective desired vaccines [67].

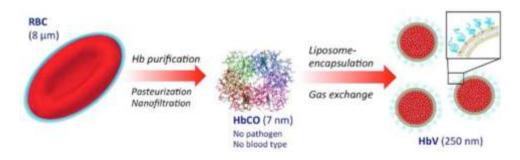
Liposomal DNA vaccines, liposomal messenger RNA vaccines, cationic liposome adjuvant vaccines, veterinary vaccines, therapeutic cancer vaccines are the various types.



**Figure 16:** Transport of antigens and adjuvants by liposomes Adapted from [86] De Serrano, Luis & Burkhart, David. Liposomal vaccine formulations as prophylactic agents: Design considerations for modern vaccines. Journal of Nanobiotechnology. 2017. 15. 10.1186/s12951-017-0319-9

**4.** Artificial Blood Surrogates: Liposomes containing haemoglobin in the lipids are called artificial red blood cells (ARBCs).Liposomes protect the haemoglobin enclosed within them from dissociation. Hence, pretty similar to RBCs, ARBCs are also capable of transporting oxygen.

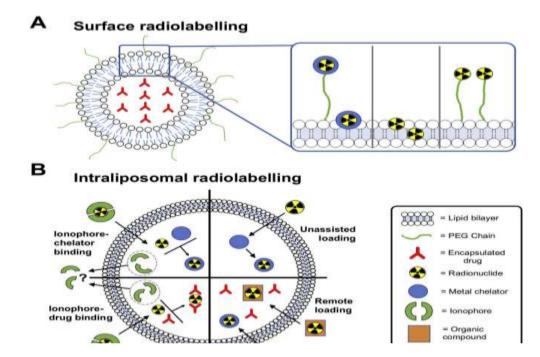
According to many clinical trials, even in the absence of natural blood, ARBCs can keep animals alive. ARBCs don't cause any significant toxic effects to the vital organs. Blood pressure, pulse rate, breathing rate, cardiac output, etc. are found to be normal during replacing natural blood with ARBCs due to the significant flowing properties of ARBCs. ARBCs are termed as 'universal blood donors' because membrane proteins are absent. ARBCs are long lasting too. But one of the major disadvantages is that ARBCs suppress the reticuloendothelial system. This effect needs to be reduced before human trials [70].



**Figure 17:** Preparation of haemoglobin vesicles (HbV) i.e. ARBCs using liposomes [71]Sakai H. Overview of potential clinical applications of hemoglobin vesicles (HbV) as artificial red cells, evidenced by preclinical studies of the academic research consortium. J FunctBiomater. 2017 Mar 15;8(1):10PMID: 28294960; PMCID: PMC5371883

# 5. Radiopharmaceutical and Radio-Diagnostic Carriers

- **Radiolabelling:** Liposomes are mostly labelled using <sup>99m</sup>Tc.Radiolabelling methods of liposomes can be classified based on the portion of the liposome the radionuclide is attached to. The classifications are:
- **Surface Labelling:** Here, the radionuclides are inserted into the lipid bilayer of the liposomes.
- **Intraliposomal Labelling:** Here, the radionuclides are inserted into the liposomal core. This process helps in protecting the radionuclide from the interaction with the surroundings [72].



# Figure 18

[72]Man F, Gawne PJ, T M de Rosales R. Nuclear imaging of liposomal drug delivery systems: a critical review of radiolabelling methods and applications in nanomedicine. Adv Drug Deliv Rev. 2019 Mar 15;143:134-160. PMID: 31170428; PMCID: PMC6866902

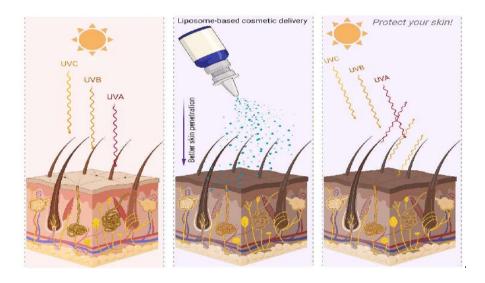
• Role of Radiolabelled Liposomes In Oncology: Radiolabelled liposomes can effectively identify unsuspected tumours and hence, help in cancer treatment. The metabolic status of tumours can be detected by using radiolabelled liposomes along with some radiotracers [73-76].

Alpha-emitters, beta-emitters and Auger electron-emitters can label liposomes and suitably play roles in radionuclide therapy [72].

• Role of Radiolabelled Liposomes In Ophthalmology: The mammalian eye possesses many barriers which restrict the delivery of therapeutic concentrations of drugs. <sup>111</sup>In or <sup>99m</sup>Tc labelled cationic liposomes are capable of penetrating the cornea. Hence, radiolabelled liposomes can be used in ophthalmology [77-80].

- **Role of Radiolabelled Liposomes In Treating Other Diseases:** The presence of infiltrated macrophages in case of atherosclerosiscan be detected by using <sup>111</sup>In-labelled liposomes [81].<sup>18</sup>F labelled liposomes are also used as drug delivery vehicles to treat Alzheimer's disease [82].
- 6. Cosmetics and dermatology: Our skin is highly protective and restricts the UV rays from the Sun to enter our body. Liposomes can effectively carry the components present in cosmetic products to the epidermis.

The complex structure of the upper intercellular lipid sheets can be altered by the liposomes. This can enhance the penetration of the components of the cosmetic products. Liposomes can hence, deliver nutrients to the aging cells. In such a way, the liposomes canhydrate the skin and make it wrinkle free.



**Figure 19:** Cosmetic delivery using liposomes [83]Bilal M, Iqbal HMN. New insights on unique features and role of nanostructured materials in cosmetics. Cosmetics. 2020; 7(2):24

# IV. ADVANTAGES AND DISADVANTAGES OF LIPOSOMES

# 1. The advantages of liposomes are:

- Liposomes are non-toxic in nature.
- Liposomes are biocompatible.
- Drugs loaded in liposomes are protected from the interaction with the surroundings due to the lipid bilayer.
- The amphiphilic nature of liposomes makes them capable of entrapping both lyophilic and lyophobic drugs.
- Liposomes can be fabricated quite easily.
- Liposomes can fuse with the cell membrane quite effectively or may undergo endocytosis.
- The surface of the liposomes can be functionalised accordingly.

#### 2. The disadvantages of liposomes are:

- Lower encapsulation efficiency of liposomes.
- Chance of leakage of drugs in the presence of blood.
- Poor storage stability.

#### V. CONCLUSION

Liposomes are one of the most useful nanoparticles which have enormous utilisation in drug delivery, gene therapy, various clinical treatments including the diagnosis of cancer, etc. Liposomes cover a broad space in scientific research still now and new facts related to liposomes are being studied. Liposomes have been one of the greatest discoveries and will be serving mankind further.

#### VI. ACKNOWLEDGEMENT

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