

THERMAL ANALYSIS OF MONOCRYSTALLINE PHOTOVOLTAIC CELL USING ANSYS WORKBENCH

Abstract

The purpose of this thesis is to develop monocrystalline silicon photovoltaic cells through the use of current technology and a screen printing method, and then to incorporate them into a photovoltaic device that makes use of these photovoltaic cells, design/methodology/ approach this study will look at the characteristics of modern voltage that will determine fundamental electric properties. The characteristics of monocrystalline silicon photovoltaic cells have been investigated in the context of conventional examination situations. Photovoltaic, the module was built with the best short-circuit current photovoltaic cells available, which were then connected together in a sequence configuration to form the final product. Concluding remarks: This examination provides an illustration of a conventional technical technique that makes use of a display printed method of manufacturing. Manufacturing of monocrystalline silicon photovoltaic cells is a process. The electricity generated by the sun can be used to power a device that generates electric energy. The sun module was created by connecting cells together in a circular pattern. After that, Schottky and Zener diodes are used to protect the circuit from damage. Usefulness: The module was used to construct a model solar power system, complete with traffic signals and a pedestrian overpass. This bridge demonstrates the practical application of a readily available, renewable source of energy, in this case, the sun, in a real-world setting.

Keywords: Monocrystalline, Photovoltaic, Schottky, Zener

Author

Venktesh Kumar
Assistant Professor
Faculty of Information Technology
Gopal Narayan Singh University
Jamuhar, Sasaram, India.
venkteshkumar2@gmail.com

I. INTRODUCTION

1. General Introduction: The electricity requirement of the world is increasing at alarming rate and the power demand is running much ahead of the supply. Fossil fuels like oil, coal and natural gas provide about 80% of the world energy, but generation of electrical power by fossil fuel is causing adverse environmental, social and economic problems [1]. It is also widely recognized that the fuels (i.e., coal, petroleum and natural gas) are depleting at fast rate [2] therefore, attention has been moved towards other energy resources like: Nuclear energy source which is plentiful and clean alternative to fossil fuels but has increased concern about the safety, cost, and nuclear waste disposal. Other traditional supplies may not be appropriate or permitted for catering to the world's ever-increasing need for electrical energy. To overcome problems associated with conventional and nuclear energy resources it is mandatory for countries throughout the world to develop different renewable energy source; because nature replenishes, renewable energy source faster than it consumes; these sources are inexhaustible, self-generating, produce clean green energy, help in controlling climate changes and global warming [3]. The development of renewable technologies are becoming increasingly cost competitive in number of countries. Renewable based power generation capacity is estimated to have increased by 128 GW in 2014, of which 37% is wind power, almost one third solar power. Earth receives solar energy from the sun at the rate of 1000 KW h/m² the total energy received by earth in one hour is more than the energy consumed in the whole world for one year. The availability of global average insolation is about 140000 Tera watt (TW) as compared to their consumption of 17 TW.

2. Solar Cell Technologies:

- **Monocrystalline Silicon Solar Cells:** The oldest solar cell technology and still the most popular and efficient are solar cells made from thin wafers of silicon. These are called monocrystalline solar cells. Monocrystalline silicon solar PV cells were made up from single continuous crystal lattice of silicon having virtually no defects or impurities. Silicon mainly occurs as SiO₂ in the form of quartz, sand and silicates it is normally produced from a naturally occurring ore, quartzite gravel (a form of sand stone). In naturally occurring quartzite there are several impurities including Al, B, P, Cu, C, Ca, Mg, Fe, Ti, Mn, Mg, etc. The acceptable level of impurities is generally parts per million (ppm) for solar cell applications means 5×10^{16} atoms/cm³ in Si. Various steps are involved in converting an impure quartzite to high purity crystal wafer. The first step is the production of 99 percent pure metallurgical grade silicon (MGS) from its ore, SiO₂ by reduction reaction with carbon in an arc furnace. The energy cost of this step is 50 kWh/kg of silicon. Also in this process CO₂ is produced as a byproduct, which is a greenhouse gas. Electronic grade pure polycrystalline silicon is then obtained by refining it further through various complex operations at an energy cost of 200 kWh/kg of silicon. These two steps are highly energy intensive. Worldwide, about 1 million tons of MGS is produced and less than 5 percent of it is used in making electronic grade silicon [5]. The typical monocrystalline photovoltaic cell is a dark black in colour, and the corners of cells are usually missing as a result of the production process and the physical nature of monocrystalline silicon [6]. Typically, the cells are a few inches across, and a number of cells are laid out in a grid to create a panel. Relative to the other types of cells, they

have a higher efficiency (up to 24.2%). These cells are preferred for low available area of panel mounting. The production costs for this type of panel have highest of all the solar panel types since large amount of energy is required for growing large crystals of pure silicon. Although production methods have improved and prices for raw silicon as well as panel development cost of monocrystalline solar cells have fallen. Their efficiency decreases as the temperature increases above 25°C, so they need to be installed in such a way as to permit the air to circulate over and under the panels to improve their efficiency [7].

- **Polycrystalline Silicon Solar Cells:** Polycrystalline silicon essentially consists of small grains of monocrystalline silicon. Solar cell wafers can be made from polycrystalline silicon directly in various ways, one approach is the controlled casting of molten polycrystalline silicon into cube shape ingots (Si block) with grain size from mm to cm range which are then cut, using fine wire saws, into thin square wafers and fabricated into complete cells in the same way as monocrystalline silicon. Polycrystalline silicon solar cells are easier and cheaper to manufacture than monocrystalline cells, but their efficiency is lesser because light generated electron hole pairs may recombine at the boundaries between the grains with in polycrystalline silicon. However, if the material is processed in such a way that grains are relatively large in size and oriented in top-bottom direction to allow light to penetrate deeply in to each grain the efficiency may be increased. For commercially available polycrystalline solar cell module efficiency has reached 19.3%. Figure 1. Monocrystalline and polycrystalline solar cells.

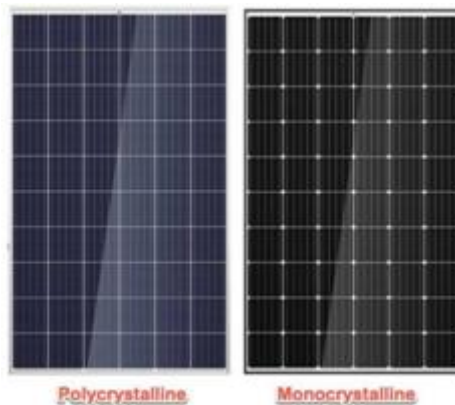


Figure 1: Monocrystalline and Polycrystalline Solar Cell

3. **Structure of Dye-Sensitized Solar cell (DSSC):** A great deal of theoretical and practical effort has been done to explain the effective operation of these solar cells since the development of the nanostructured DSSC. Due to the basic operational differences between the DSSCs and their conventional semi conducting pn-junction solar cells, they are in need of specific theoretical considerations of the photovoltaic effect in DSSCs. The DSSC separates both tasks; photons are absorbed by the dye molecules and charge transport is carried out in the TiO₂ electrode and electrolyte. This is in contrast to semiconductor pn-junction solar cells, in which light absorption and charge transport occur in the same material. The charge separation in DSSCs is based on a hole transport

mechanism from the oxidised dye to the electrolyte and an electron transfer process from the dye molecule to TiO₂. The electronic structure of the adsorbed dye molecule and the energy level matching between the excited state of the dye and the conduction band of the TiO₂ are both important factors in the electron transfer mechanism.

II. LITRATURE REVIEW

The first generations of photovoltaic cells were researched during 1950's to 1960's for improved performance and reduction in cost. In 1954, the modern use of photovoltaic technology began. The p-n junction diodes under room light created a voltage, as was found by Bell Labs researchers in the United States. They created a silicon p-n junction solar cell with 6% efficiency that year, which is a significant development in photovoltaic technology but was also quite costly.

In 1958, first solar powered satellite was developed in which solar cells were used to power a small radio transmitter. In 1963, Sharp Corporation (Japan) produced the first commercial Si modules. In 1970, Zhores Alferov, Russian physicist and his co-workers, created highly effective first Gallium Arsenide (GaAs) hetero structure solar cells. Year 1973 was also important for photovoltaics because worldwide oil crisis encouraged many countries to seek for renewable energy sources. In 1976 David Carlson and Christopher Wronski, of RCA Laboratories developed first amorphous silicon photovoltaic cells which was less expensive than crystalline silicon devices. The photovoltaic technology developed very fast in the 1980s. University of Delaware developed first thin-film solar cell made of copper sulphide (Cu₂S) and cadmium sulphide (CdS) which exceeded 10% efficiency.

In 1981, Paul Mac Cready developed first solar-powered aircraft and the Solar Challenger. The aircraft flied from France to England across the English Channel, it comprised of over 16,000 solar cells mounted on its wings, which produced a power of 3kW. In 1985, researchers of the University of New South Wales (Australia) broke the efficiency barrier for silicon solar cells under standard sunlight (one sun condition). In 1986, ARCO Solar, developed first commercial thin film photovoltaic module. British Petroleum got a patent for the production of thin-film solar cell and Reflective solar concentrators in 1989. In 1991, efficient Photo electrochemical cells (PEC) later known as Dye sensitized solar cells were developed. In year 1992, A 15.9% efficient thin-film photovoltaic cell made of cadmium telluride was developed, which broke 15% barrier for the first time for this technology. Number of technologies from photovoltaic device using selenium wafers in 1883 to thin-film solar modules in 2000 has been developed to utilize solar energy. In 2000, two new thin-film solar modules, broke previous performance records and achieved 10.8 % conversion efficiency, the highest in the world for thin-film modules of their kind.

The efficiency of commercially available crystalline silicon solar cell modules is about 20% in standard test conditions [8]. Now Australian engineers have taken us closer than ever before to the theoretical limits of sunlight-to-electricity conversion, by building photovoltaic cells that can harvest 34.5% of the Sun's energy without concentrators, setting a new world record, these new photovoltaic cells aren't only more efficient, they also cover far less surface area [9]. The long-term goal is to produce 34% of the total world electricity production by 2050 and to achieve this goal improvement in performance (efficiency) and

reduction of direct manufacturing costs is required. Nanotechnology is emerging as a kind of new technology [10].

III.METHOD AND METHODOLOGY

1. Structure of Dye Sensitized Photovoltaic Cell (DSSC): A substantial amount of theoretical and experimental diligence has been done to explain the effective operation of these solar cells since the development of the nanostructure DSSC. Due to the basic fundamental distinctions between the DSSCs and standard semiconductor pn-junction solar cells, special theoretical considerations of the photovoltaic effect in DSSCs have to be taken into account. The DSSC isolates either functionality; photons are absorbed by the dye molecules, whilst charge transport is carried out in the TiO₂ electrode and electrolyte, in contrast to semiconductor pn-junction solar cells, whereby light absorption and charge transport occur in the same material. In DSSCs, the separation of charge is based on a hole-mediated transport mechanism from the oxygenated dye to the electrolyte and an electron transfer process through the dye molecule to TiO₂. The electronic structure of the adsorbed dye molecular structure and the energy level match between the excited state of the dye and the conduction band of TiO₂ are both significant variables in the electron transfer mechanism. While charge separation occurred at semiconductor pn-junctions as a consequence of an electric field in the space-charge layer near the junction, this is not the case at the electrode-electrolyte interface for nanoparticles. The nanostructured electrode's individual particle size, which is generally a few tens of nanometers, is too minuscule for a space charge layer to establish itself inside the particles. In semiconductor pn-junction cells, created opposing charges circulate through the same material, nevertheless in DSSCs, electrons move across a network of nanoporous TiO₂ while holes move throughout the electrolyte. In the case of a semiconductor pn-junction solar cell, where recombination can only take effect at the semiconductor electrolyte interface, this implies that the requirement for a clean and defect-free semiconductor material is reduced. Sunlight may partially reflect onto the outermost layer of glass of a solar cell, photons of light could be absorbed by dye sensitizers, photons of light can be dispersed inside the solar cell, and photons of light may be partially transmitted when it engages with the solar cell. The main technique of light absorption depends on the light harvester that occupies the photoanode and factors such the photoanode's optical density, extinction coefficient, and the quantity of time that the light utilizes inside the photoanode. A large number of the aforementioned factors have been affected by the incident radiation's wavelength. Enhancing the utilisation of light by light harvesting equipment throughout the broadest wavelength range is necessary, as is minimizing charge recombination, which results in the loss of photogenerated charges [12].

2. Transparent Substrate for Electrodes (TCO): Since they combine the physical characteristics of electrical conductivity for current collection with visible light transmittance for light harvesting, transparent conductive oxides (TCOs) are crucial for solar cell applications. Clear glass substrates are often utilized due to their availability, affordability, and great optical transparency in the visible and near infrared spectrums. On one side of the substrate, a thin layer of transparent conductive oxide (TCO), a conductive coating, is applied. Low electric resistance/cm² is made possible by the conductive film. At room temperature, a typical value for this resistance is 10–20 I/cm². TCO is a key

material not just for solar cells but also for many other applications, particularly in the optoelectronic industry, such as flat panel displays, LEDs, and waveguide devices. This is because of its unique properties of high transparency and low sheet resistance. TCO is a semiconductor with a broad bandgap and a large concentration of free electrons [13].

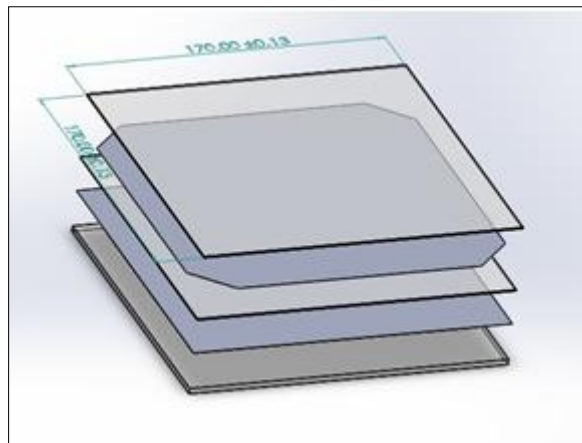
- **Tin doped Indium Oxide (ITO):** Due to its high transmittance (in the range of 80% and 90%) as well as excellent conductivity all throughout the decades that followed, ITO has been one of the most widely implemented TCO materials in both industries and labs. Nevertheless, the material's conductivity significantly decreases when heated over 300 °C. This is caused by a reduction in oxygen vacancies at high temperatures, which additionally induces a reduction in the quantity of electric carriers. Additionally, high price tags on materials are a result of the expensive Indium material's scarcity. In addition, the researchers are searching for a better replacement due to the material's toxicity and simplicity in interacting with hydrogen plasma
 - **Fluorine Doped Tin Oxide (FTO):** Another TCO that has been utilized extensively, particularly in solar cells, is FTO. This is because of its excellent stability at high temperatures and its affordable price compared to ITO. Due to the change in resistivity caused by the degree of doping, FTO is more frequently utilized. It is ideal for DSSC preparation, which necessitates sintering up to 450°C, as it is thermally stable up to 650°C. The optimized FTO had a thin film with a resistivity of 6.71 103 cmi, an optical bandgap of 3.80 eV, and an average visual transmittance of 83%*i*
 - **Aluminum Doped Zinc Oxide (AZO):** Aluminium oxide compounds (AZO), which are extremely insoluble, thermally stable, and electrically non-conductive. But certain electrically conductive perovskite-structured oxides are finding use as the cathode of solid oxide fuel cells and oxygen production devices.
3. **Nanostructured Photo Electrode (Anode):** Initially, the photo electrodes for photo electrochemical solar cells (PSC) were manufactured from clumsy semiconducting substances like Si, GaAs, or CdS. The photo electrochemical cell's low stability is caused by photo corrosion, which occurs when these types of photo electrodes are exposed to light. Due to their resistance to photocorrosion, sensitized wide-bandgap semiconductors like TO2 or ZnO resulted in a high level of chemical stability of the cell. The issue with large single or polycrystalline wide bandgap is the low light to current conversion efficiency, which is mostly caused by the insufficient adsorption of sensitizer due to the electrode's constrained surface area. Increasing the surface area (the roughness factor) of the sensitized photo electrode is one way to improve light-harvesting efficiency (LHE) and subsequently the light-to-current conversion efficiency [14].
4. **Dye Sensitizer:** The purpose of the dye molecules is to absorb solar energy and introduce electrons into the semiconductor. Therefore, an effective sensitizer must strongly bind to the semiconductor oxide's surface, exhibit intense absorption in the visible spectrum, and have the correct energy level alignment between the dye's excited state and the semiconductor's conduction band edge [15]. The photosensitization material's molecular structure has a significant impact on the performance of DSSCs.

- 5. Operating Principle of the Dye-Sensitized Solar Cell:** Anode and cathode constructed of tin oxide coated with fluorine glass (FTO), semiconductor layer of titanium dioxide (TiO₂), dye sensitizer (natural or synthetic), and electrolyte (iodide, tri-iodide) are the key components of a dye-sensitized solar cell. The fundamental concept behind DSSC is that dye sensitizers, whether artificial or organic, absorb photons at a length of wavelength that is equal to the quantity of energy difference between the dye's highest occupied molecular orbital (HOMO) and minimum unfilled molecular orbital (LUMO). Through this process, the dye is excited to its excited state, at which point the electrons travel to the photo-anode and get hooked up with the semiconductor TiO₂'s conduction band. The photo-anode's captured electrons go through the outer circuit through a load before returning through the cathode [16].

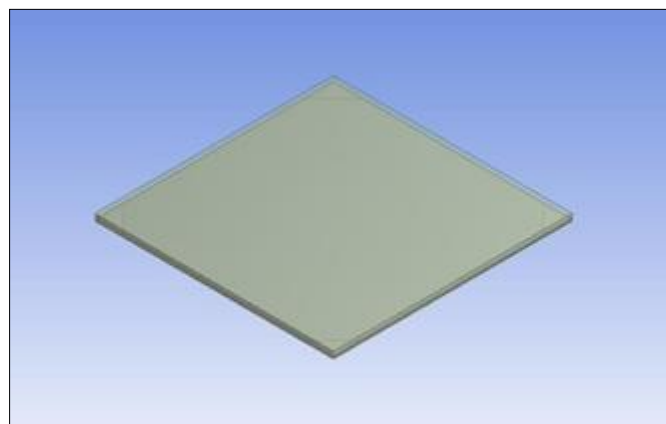
IV. RESULT AND DISCUSSION

1. Monocrystalline Photovoltaic cell (3D Model)

Given: Drawing of Monocrystalline Photovoltaic cell

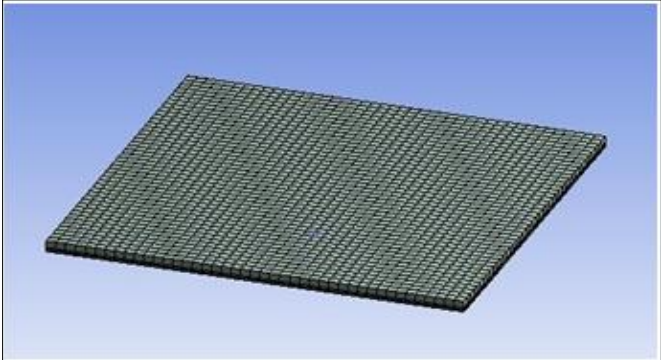


Step 1- Geometry



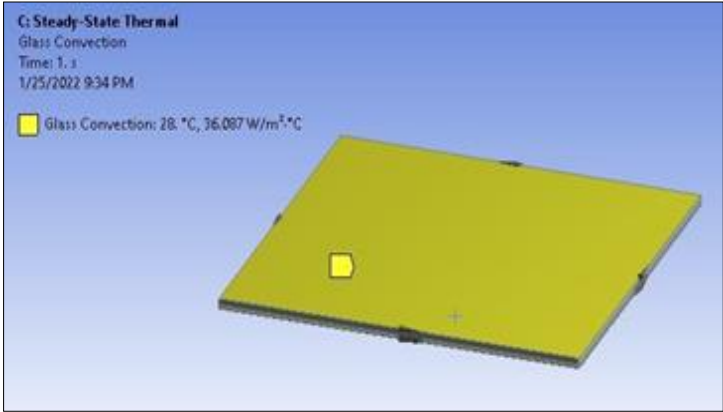
Step 2- Meshing

- **Element Size: 4mm**

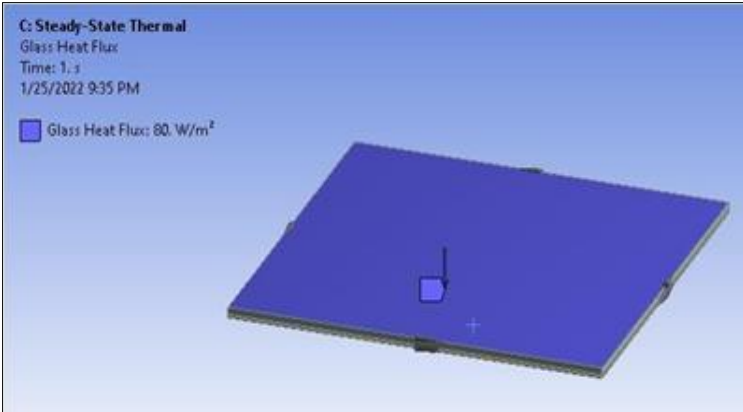


Step 3 – Setup

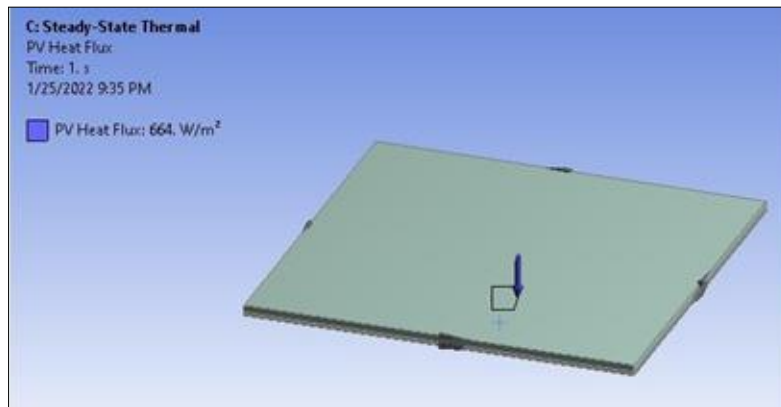
- **Boundary condition**
 - **Glass Convection 28 C, 36.087W/m² C**



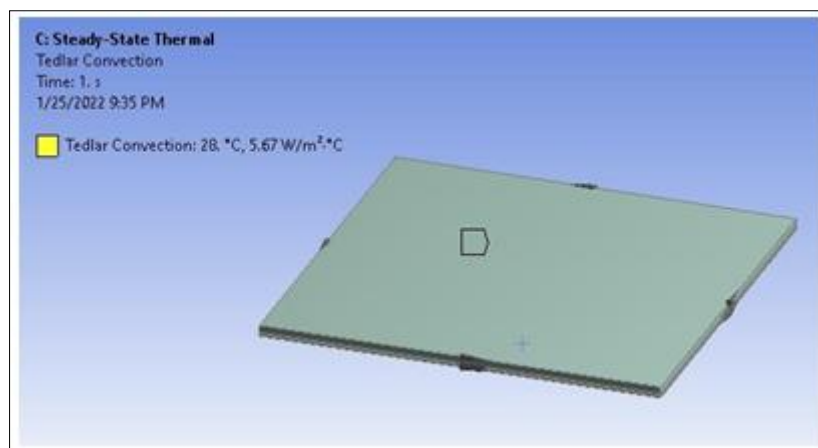
- **Glass Heat Flux: 80 W/m²**



- **PV Heat Flux: 664 W/m²**

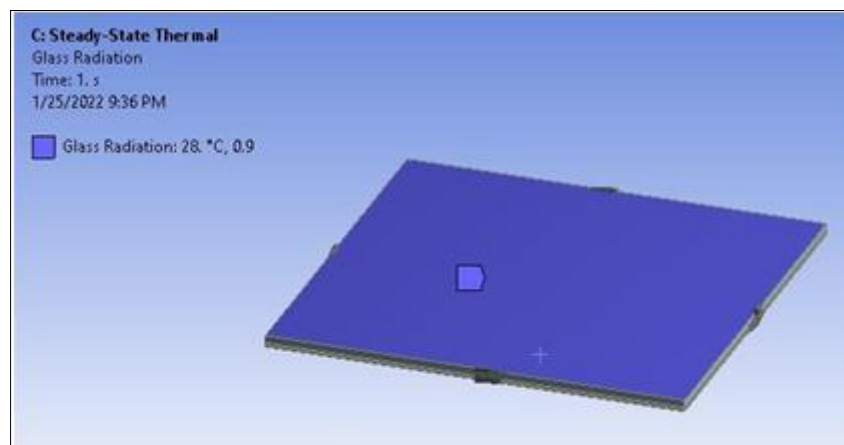


➤ **Tedlar Convection: 28 C, 5.67 W/m² C**



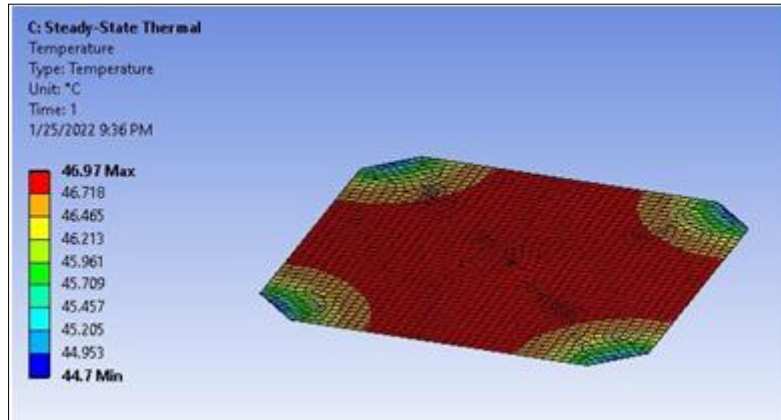
2. Material Properties

- **Thermal Conductivity of EVA: 0.311 W/mK**
- **Thermal Conductivity of Glass: 0.7 W/mK**
- **Thermal Conductivity of Monocrystalline Si: 148 W/mK**



- **Glass Radiation: 28 C, 0.9** Step 4- Solution and result

- **Temperature Distribution:**
- **Max Temp:** 46.97 C **Min Temp:** 44.7 C



V. CONCLUSION

As all the values of Temp are below the value which is given for material so our design is safe

- 1. Conclusion and Future Scope:** Systematic investigations were carried out to fabricate and evaluate different types of photovoltaic cells, since the nanocrystalline cell is feasible under laboratory conditions various nanocrystalline solar PV cells were developed and tested for their performance under ambient conditions. The working of nanocrystalline DSSC is based on the conduction by electron injection from the dye to the semiconductor and redox reaction to reduce the dye. The main technological challenges are the volatility of the iodide electrolyte, the inflexibility of glass substrates and the cell degradation, with the consequent reduction in useful life compared to silicon cells. The parameters of DSSC can be varied by changing its anode material, cathode material, type of dye, type of electrolyte, and the procedure adopted to fabricate the cell. In this thesis different types of cells were developed and tested under standard conditions, for each type of cell at least ten samples were prepared and tested on the basis of various characterization carried out under the present study, following conclusions can be drawn:
- 2. Future Scope:** Monocrystalline and polycrystalline photovoltaic cells have achieved presentable conversion efficiencies and are available in market. The nanocrystalline photovoltaic cells such as DSSC, and perovskite photovoltaic cells are emerging technology. Further future work need to be done for the efficiency enhancement of DSSC using different cathode materials and electrolytes. The costly ruthenium dye may be replaced by natural sensitizers. More work is required on the stability study of these nanocrystalline photovoltaic cells. DSSCs are estimated to significantly provide renewable energy by the year 2020. Although progress is there in perovskite photovoltaic cells but work is required to be done to reduce the effect of moisture on perovskite photovoltaic cell parameters. Other nano composites such as $\text{TiO}_2/\text{V}_2\text{O}_5$ may also be used for DSSC anode fabrication. Hence, future research may be focused on producing more stable, flexible, environmental resistant, lower cost and higher efficient DSSCs. The flexible substrates may be used in place of FTO. Their flexibility and variety of colors and shapes

can be employed and can be used as decoration in colored windows that not only allow light through, but can use this light to generate electricity. Although less efficient than the silicon based photovoltaic cell, DSSC is more cost efficient due to the low cost of the materials and processing, than the silicon photovoltaic cells. I do hope that the work presented in this thesis will encourage further research in the direction of realization of more efficient and cost effective photovoltaic cells in future.

REFERENCES

- [1] B.G. Boyle, B. Everett, G. Alexander, *Introducing renewable energy*, 2012.
- [2] M. Hosenuzzaman, N.A. Rahim, J. Selvaraj, M. Hasanuzzaman, A.B.M.A. Malek, A. Nahar, *Global prospects, progress, policies, and environmental impact of solar photovoltaic power generation*, *Renew. Sustain. Energy Rev.* 41 (2015) 284–297. doi:10.1016/j.rser.2014.08.046.
- [3] M. Thirugnanasambandam, S. Iniyar, R. Goic, *A review of solar thermal technologies*, *Renew. Sustain. Energy Rev.* 14 (2010) 312–322. doi:10.1016/j.rser.2009.07.014.
- [4] K.. M. Rajiv Kohli, *Developments in Surface Contamination and Cleaning*, First, Elsevier, 2011.
- [5] M. Gaetzel, A.J. Mcevoy, *Principles and Applications of Dye Sensitized Nanocrystalline Photovoltaic cells (DSC)*, *Asian J. Energy Environ.* 5 (2004) 197– 210.
- [6] M. Hoeven, *Energy and Climate Change*, *World Energy Outlook Spec. Rep.* (2015) 1–200. www.worldenergyoutlook.org.
- [7] C.S. Solanki, *Solar Photovoltaics: Fundamental Technologies and Applications*, Second Edi, PHI, 2013.
- [8] W. Siemens, *Van Nostrands Engineering Magazine*, (1885).
- [9] M.A. Green, *Silicon photovoltaic cells: evolution, high-efficiency design and efficiency enhancements*, *Semicond. Sci. Technol.* 8 (1993) 1–12. doi:10.1088/0268- 1242/8/1/001.
- [10] B.I. Kamiya, *Engineering of Energy Conversion* , Summer Semester 2012 *Physics of photovoltaic cells The principles of operation and fundamental physics How to understand photovoltaic cells and other photovoltaics Semiconductor physics & electronics : Topics to be dealt : carrier gen*, (2012) 1–11.
- [11] M.A. Green, *The path to 25% silicon photovoltaic cell efficiency: History of silicon cell evolution*, *Prog. Photovoltaics Res. Appl.* 17 (2009) 183–189. doi:10.1002/pip.892.
- [12] B. O'Regan, M. Grätzel, *A low-cost, high-efficiency photovoltaic cell based on dyesensitized colloidal TiO₂ films*, *Nature.* 353 (1991) 737–740. doi:10.1038/353737a0.
- [13] D.J. Friedman, S.R. Kurtz, K.A. Bertness, A.E. Kibbler, C. Kramer, J.M. Olson, D.L. King, B.R. Hansen, J.K. Snyder, *Accelerated publication 30.2% efficient GaInP/GaAs monolithic two-terminal tandem concentrator cell*, *Prog. Photovoltaics Res. Appl.* 3 (1995) 47–50. doi:10.1002/pip.4670030105.
- [14] M. Gratzel, *Photo electro chemical cells*, *Nat. (London, U. K.)*. 414 (2001) 338– 344. doi:10.1038/35104607.
- [15] M.A. Green, K. Emery, Y. Hishikawa, W. Warta, *Photovoltaic cell efficiency tables (version 37)*, *Prog. Photovoltaics Res. Appl.* 19 (2011) 84–92. doi:10.1002/pip.1088.
- [16] M. Keevers, *Engineers just created the most efficient photovoltaic cells ever*, (2016) 1– 3. <http://www.sciencealert.com> (accessed July 7, 2016).