

# SYNTHESIS AND CHARACTERIZATION OF WO<sub>3</sub> NANOFLLAKES

## Abstract

In this research, we synthesized WO<sub>3</sub> ionopowdetl by chemical bath deposition. Here we studied the optical, structural, morphological and compositional properties of WO<sub>3</sub> nanopowde\_11X-•ay diffraction analysis shows hexagonal crystal structure with crystallite size of 21 SEM,-h1crograph shows nanoflakes morphology. EDS extra presence of tungsten oxygen in good air, corresponds to the standard data.

**Keywords:** Nanoflakes, WO<sub>3</sub>, electrochromism

## Authors

**Neha Desai**

Department of Chemistry  
K. B. P. College  
Pandharpur, Maharashtra  
nehadesai323@gmail.com

**Dr. A. N Jagdale**

Department of Chemistry  
R. B. N. B College  
Shrirampur, Maharashtra

## I. INTRODUCTION

Tungsten oxide has received a lot of attention in current years for its electrochromic (photocatalytic, photoluminescence and fuel sensing properties [1, 2]). The electrochromic properties of these kinds of materials is emphasized as WO<sub>3</sub>, the film has the capability to undergo optical color change when a voltage is applied. WO<sub>3</sub> has been widely studied for its photoelectric overall performance because of their better photoconversion performance.

WO<sub>3</sub> is the most famous purposeful material and performs a key role in the performance of solar cells. Enormously, photoelectrochemical performance is significantly stimulated by means of its shape right here - the location of some of the techniques to the manufacturing of WO<sub>3</sub> nanorods, nanowires, nanoshells, nanospheres, and many others. They have a look at a lot of these morphologies ends in tremendous physico-chemical properties [6-10].



**Figure: 1** WO<sub>3</sub> Nanopowder

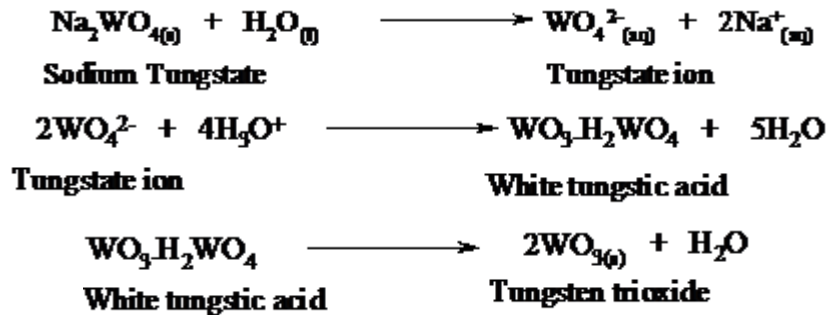
The practice of WO<sub>3</sub> thin film with controlled morphology is a difficult challenge. On this regard, the hydrothermal technique presents higher alternatives for WO<sub>3</sub> size and morphology. Of most of these, WO<sub>3</sub> is the most researched because it gives many advantages such as chemical stability, low cost, non-toxicity, excessive refractive index, lengthy lifetimes, wide band gap. In recent times, WO<sub>3</sub> has come to be the most crucial useful material in many programs which includes photocatalysis, dye-sensitized solar cells, sensors, ion absorbance, Li-ion batteries, dielectrics, ceramics, and so forth.

**Experimental:** Two hundred ml of distilled water was poured into the beaker. Thirteen grams of Na<sub>2</sub>WO<sub>4</sub> · 2H<sub>2</sub>O (sodium tungstate) had been weighed on a balance, delivered to a beaker containing distilled water and stirred thoroughly until a clean solution changed into acquired.

Hydrochloric acid (HCl) was brought to the solution to form a yellow precipitate; excess HCl was delivered to the compound (all dissolved sodium tungstate particles were triggered). The precipitates were then filtered using filter paper. After filtration, the filtrates have been dried on filter paper inside the oven so as not to harm the 1 liter paper via the motion of HCl. The dried precipitates had been then separated in a dish and saved.

## II. GROWTH AND REACTION MECHANISM

In the current research work, WO<sub>3</sub> nanopowder is synthesized. Here, WO<sub>3</sub> is prepared by a simple chemical growth method using sodium tungstate and the precursor is hydrochloric acid. The following reactions take place during the formation of WO<sub>3</sub>,



Initially, sodium tungstate is a white powder. It is soluble in water and dissociates to form tungsten ion. Another tungsten ion reacts with the hydronium ion to form white tungstic acid. Here, white tungstic acid yields tungsten oxides on heating. New structural properties of nanomaterials are attributed to the process of their growth. Here, nucleation and particle size control are the main aspects of the growth mechanism.

- 1. X-ray diffraction:** X-ray diffraction research are generally carried out to determine the crystal structure of a stable-kingdom cloth, both nanocrystalline, polycrystalline, or amorphous. In the present research, X-ray diffraction research had been completed the usage of an X-ray diffractometer [Bruker AXS Model D8 Advance X-ray Diffractometer] with a Cu K $\alpha$  target at a wavelength of one.542 Å. The XRD plot for WO<sub>3</sub> thin is proven in parent. The XRD sample of the movie indicates diffractions at 2 $\theta$  (Bragg attitude) = thirteen.10°, 22.23°, 23.63°, 27.60°, 32.96°, 35.93°, 49.24°, 55.01° and 57.90°, corresponding to (100), (110), (200), (112), (202), (302), (222), and (312) planes of hexagonal WO<sub>3</sub> in line with JCPDS No. Eighty five-2459 for the hexagonal crystal shape. The calculated crystallite length is 72.0 nm.

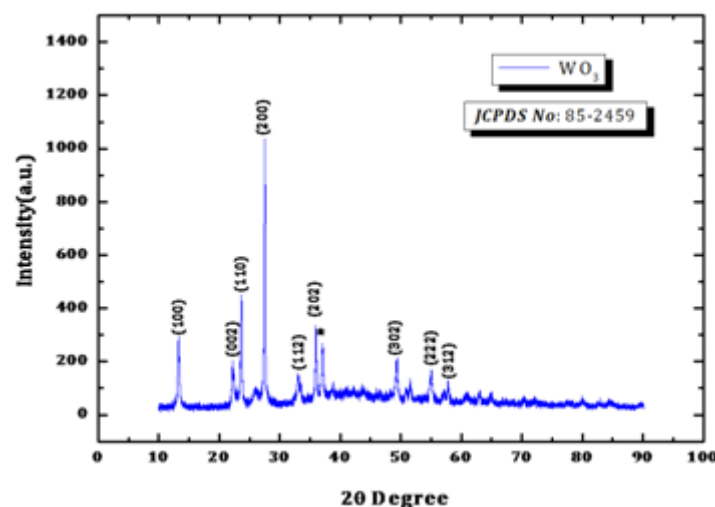


Figure 2: X-ray Diffraction Pattern Morphological Study

Morphology is the maximum vital characteristic of a nanomaterial. Morphology is of unique importance as it reveals the bodily and chemical residences of nanomaterials. SEM analysis is finished to take a look at the morphological aspects of WO<sub>3</sub> nanomaterial. SEM photos of the WO<sub>3</sub> nanomaterial show a nicely-adherent, uniform formation without holes. The morphological have a look at is carried out at low and high resolution. Low-resolution photomicrographs show a nanoflake-like morphology. Numerous nanoflakes are aggregated collectively to form a dense shape.

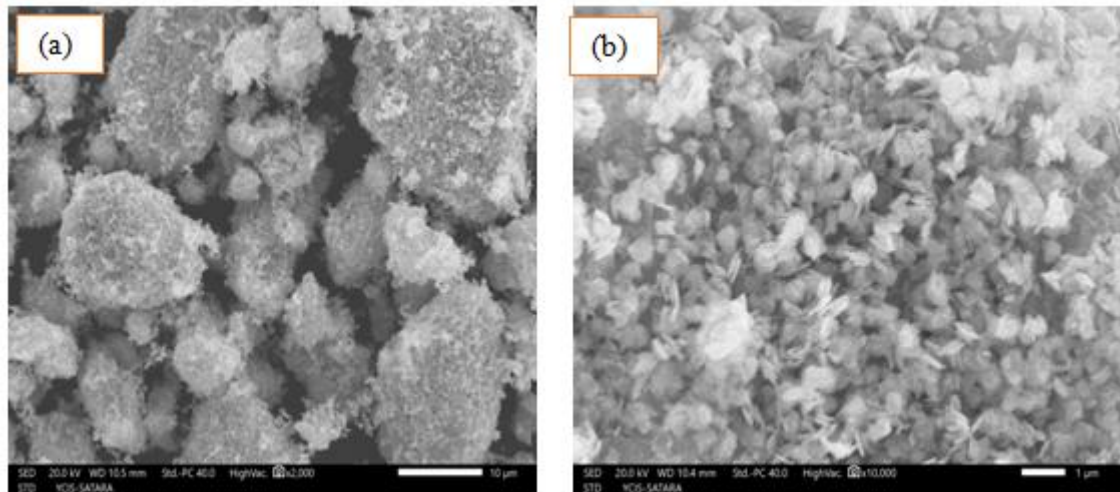
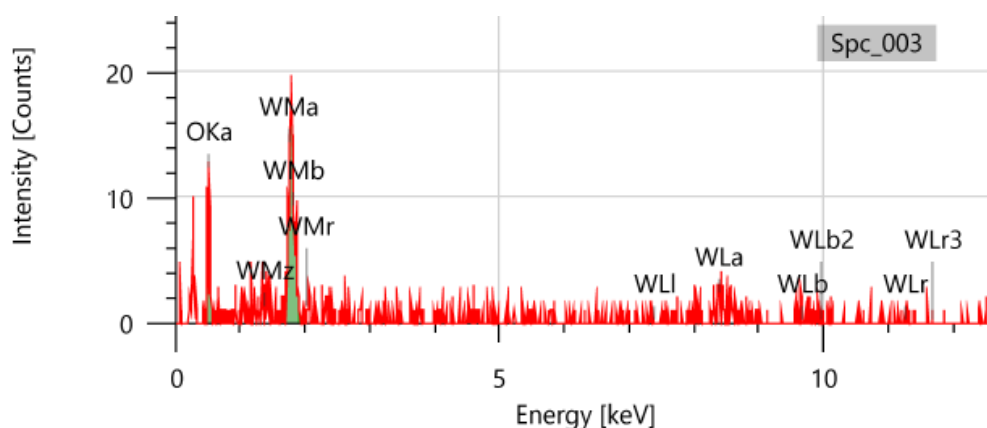


Figure 3: SEM micrographs of WO<sub>3</sub> thin films

- 2. Compositional analysis:** EDS is performed to decide the chemical composition of the nanomaterial within the modern research work. We've synthesized WO<sub>3</sub> nanopowder, so EDX evaluation is achieved to affirm the atomic percentage of tungsten and oxygen. The located atomic percent of tungsten is nineteen% and oxygen is 81%. The discovered percent is in right agreement with the usual information. No more peak due to impurities observed in the chemical composition.



### III. CONCLUSIONS

The WO<sub>3</sub> nanopowder is synthesized by way of chemical growth technique. The XRD sample confirms hexagonal crystal shape. The SEM snap shots display nanoflake like

morphology. The EDS spectra confirms presence of tungsten and oxygen. All these effects exhibits that WO<sub>3</sub> is a higher candidate for electrochromic applications.

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