

ENVIRONMENT FRIENDLY RENEWABLE ALGAE BIOFUEL PRODUCTION AND ITS FUTURE PROSPECTS

Abstract

Biomass has gained popularity in recent years due to its capacity to generate renewable electricity, green energy, biofuels, and thermal energy. Algae, which are a sort of living biomass, are the most frequent type of biomass. They absorb carbon dioxide as they grow and expel it when used for energy. Because of the carbon cycle, many people believe biomass to be a carbon-neutral source of energy. As a result, algae are the ideal contender for biodiesel production since it can minimize greenhouse gas (CO₂) emissions while providing more fuel than other bio-oil sources that require less fresh water and fertile land. Lowering greenhouse gas emissions means less environmental effect from climate change and global warming. Adequate biomass resources and a well-functioning biomass market that can ensure stable, sustainable, and long-term biomass supplies are critical prerequisites for achieving such goals. Various countries have extensive experience with developing biomass markets and connecting available resources with market demand.

Keywords: Biomass, Algae, Carbon di oxide, Greenhouse gas

Authors

Natarajan Shanthi

Assistant Professor
PG and Research Department of Botany
Pachaiyappas College
Chennai, Tamil Nadu, India.

Kotteswari Murugesan

Assistant Professor
PG and Research Department of Botany
Pachaiyappas College
Chennai, Tamil Nadu, India.

Pillathil Jegan Pillathil Senthil Mani

Research Scholar
PG and Research Department of Botany
Pachaiyappa's College
Chennai, Tamil Nadu, India.

Selvakumar Murugan

Research Scholar
PG and Research Department of Botany
Pachaiyappa's College
Chennai, Tamil Nadu, India.

Pasupathy Allasamy

Research Scholar
PG and Research Department of Botany
Pachaiyappa's College
Chennai, Tamil Nadu, India.

Subbiah Murugesan

Associate Professor
PG and Research Department of Botany
Pachaiyappas College
Chennai, Tamil Nadu, India

I. INTRODUCTION

Algae are biofuel resources that can be farmed on nonarable land utilizing saltwater or brackish water. One big advantage of using algae for biofuels is that it does not need the use of cropland for food production. Algae are organisms that develop in watery environments and generate biomass by utilizing light and carbon dioxide (CO₂). Algae are classified into two types: macroalgae and microalgae. Macroalgae are enormous, multicellular algae that occur in ponds. These bigger algae can grow in a variety of ways. Seaweed refers to the largest multicellular algae; one example is the gigantic kelp plant, which can grow to be more than 100 feet long (Li et al., 2008). Microalgae are very small in sizes usually measured in micrometers, which normally grow in water bodies or ponds. Microalgae have more lipids than macroalgae and develop faster in nature (Lee et al., 2014). There are over 50,000 microalgal species, but only about 30,000 have been selected for studies (Surendhiran and Vijay, 2012; Richmond and Qiang, 2013; Rajkumar et al., 2014). The short harvesting cycle of algae is its main advantage, which is superior to other conventional crops with harvesting cycles of once or twice a year (Chisti, 2007; Schenk et al., 2008). Furthermore, some algae may be harvested on a daily basis, algae biofuel contains no sulphur, is non-toxic, and highly bio-degradable, algal oil can be utilized as livestock feed, and leftovers can be converted into ethanol, reducing carbon emissions (Demirbas and Demirbas, 2011). Therefore, the main focus has been carried out on algal biomass for its application in biofuel area (Behera et al., 2014).

The oil productivity (mass of oil generated per unit volume of microalgal broth per day) is determined by the algal growth rate and the species' biomass.

II. ALGAL BIOMASS

Algal biomass has been intensively explored in the last decade and is now regarded as a third-generation biomass feedstock with various advantages, including less cultivation and higher yield (Khoo et al., 2019). Algal lipids are an excellent feedstock for bioenergy products such as jet fuel, biodiesel, and petrol (Khoo et al., 2019). Algal biomass comprises microalgae, macroalgae, and cyanobacteria (Voloshin et al., 2016). In the past, freshwater microalgae have been used to feed both people and animals. These organisms may quickly take up nutrients from the liquid phase and thrive there. Numerous studies have demonstrated the high ability of freshwater microalgae in biomass for bio-based energy production, including *Chlorella vulgaris* (Al-Lwayzy et al. 2014), *Chlorella pyrenoidosa* (Yang et al. 2015), *Muriellopsis* sp. and *Scenedesmus subpicatus* (Gómez-Serrano et al. 2015), *Ankistrodesmus falcatus* (George et al. 2018), *Coelastrella* sp. (Narayanan et al. 2018), *Asterarcys quadricellulare* (Sangapillai and Marimuthu, 2019), *Scenedesmus obliquus* (Liu et al. 2013) and *Tribonema* sp. (Wang et al. 2014). Freshwater macroalgae have the ability to produce liquid and solid biofuels that can be burned directly or in conjunction with more traditional energy sources (Tumuluru et al. 2012; Grayburn et al. 2013). Furthermore, harvesting biomass as thick floating mats is much simpler and less expensive than dewatering similar biomass of suspended microalgae (Hillebrand 1983; Grayburn et al. 2013). Several frequent freshwater macroalgal taxa have been identified, including *Oedogonium*, *Rhizoclonium*, *Ulothrix*, and *Microspora* (KebedeWesthead et al. 2003; Pizarro et al. 2006; Adey et al. 2011). The oil productivity (mass of oil generated per unit volume of algal broth per day) is determined by the algal growth rate and the species' biomass.

III. CULTIVATION

Algae can be cultivated in open or closed systems, and open systems, such as lakes or ponds, can be utilized to scale up production more quickly because they are less technically sophisticated than closed systems. The cultivation system should be built so that sun radiation efficiently reaches all algae cells (Ho et al., 2011). The location of open systems is a crucial parameter to consider, bearing in mind the availability of sunshine and the requirements of the algae to be cultivated. The oval channel or racing track channel can be found in raceway ponds. They are typically constructed of concrete.

Raceway ponds provide constant carbon dioxide and fertilizer input for algal culture recirculation. They have a paddle wheel to give gentle mixing in order to prevent sedimentation. An aerator can be utilized to boost air flow rate and hence CO₂ utilization (Brennan and Owende, 2010). Dragone et al. (2010) found that the cascading system outperformed the single-channel raceway pond in terms of retention time. One of the successful raceway pond cultivation is by Sapphire Energy's Columbus Algal Biomass Farm located at Columbus, United States, which has successfully produced 520 metric tonnes of dried microalgae biomass during 2 years of its operation without any technical issue (White and Ryan, 2015). Despite their large production capacity, open ponds have poorer productivity than closed systems because to water temperature, vapour losses, CO₂ diffusion to the atmosphere, and the possibility of contamination.

Photo bioreactors (PBRs) are designed to provide for increased light accessibility for optimal algae development. Furthermore, PBRs enable for optimal mixing, allowing the light to reach an ideal value for cell development and better gas exchange (Kunjapur and Eldridge, 2010). PBRs can be created in the form of tanks, bags, or towers. Plates or tubular PBRs might be made of plastic or glass. Bubble columns and airlift PBRs are also viable options since they create a high concentration of algal biomass production (Ugwu et al., 2008). Photobioreactors, which are closed systems, provide a regulated and controlled cultivation environment with a lower chance of contamination. Due to improved mixing capabilities, the effectiveness of CO₂ fixation in a photobioreactor exceeds that of an open system.

1. Harvesting of Microalgae: Filtration, centrifugation, flocculation, and flotation are just a few of the harvesting techniques that have been utilized to gather biomass (Singh and Patidar, 2018). In some cases, a combination of two or more approaches is used to boost harvesting effectiveness.

A semi permeable membrane is used in the filtration process, allowing the liquid medium to pass through while holding onto the microalgae so that they may be collected (Al Hattab et al., 2015). This technique can extract a high concentration of cells from the medium, and because the filter membrane's pore sizes change, it can adapt to the needs of various microalgae and handle the more delicate species that are vulnerable to shearing damage. Stretch cotton-based filter membrane with a 66–93% harvesting efficiency was successfully developed by Bejor et al. (2013).

According to each component's density and particle size, centrifugation operation separates microalgae cells from the culture media (Soomro et al., 2016). Although the

effectiveness of cell harvesting with this method is great, the procedure is time- and energy-consuming (Rawat et al., 2013).

By adding a flocculating chemical to decrease the surface charge of the cells, free floating unicellular microalgae cells combine to create a bigger particle known as a floc (Muylaert et al., 2017). Iron and aluminum salts, for example, have been widely employed in industry as low-cost and readily available chemical flocculants (Bracharz et al., 2018). According to Pugazhendhi et al. (2019), the majority of the bioflocculants employed are biopolymers such as acrylic acid and chitosan that are either produced naturally or chemically. When compared to their chemical counterparts, bio-flocculants are far safer, more affordable, and environmentally friendly. According to Zhu and Hiltunen (2018), flotation makes use of tiny bubbles that adhere to microalgae cells to encourage floating of the cells on the surface of the culture solution for simple harvesting.

- 2. Extraction Methods:** Algal oil is extracted using a variety of techniques, including mechanical extraction and chemical extraction (Barnwal, and Sharma, 2005). The simplest and most widely used method is the oil press. Up to 75% of the oil from the pressing algae can be extracted using this method. Up to 95% of the oil is extracted from algae using the hexane solvent method, which is essentially a two-step procedure that also involves pressing the algae (Santos et al., 2009). The press first presses the oil out. The remaining algae are then combined with hexane, washed, and filtered to ensure that no chemicals are left in the oil. Hexane is the preferred chemical for solvent extraction since it is less expensive and risky than other solvents like benzene and di-ethyl ether (Kumar et al., 2017)
- 3. Refinery:** A biorefinery is a type of refinery that transforms biomass into energy and other useful byproducts (for example, chemicals). Biomass conversion is a field that overlaps with hydrogen production and biogas production. It is similar to coal gasification in that the initial resource is converted to a hydrogen-containing gas at high temperatures without burning. In addition to energy and fuel, biomass can be utilized to produce carbon-based chemicals known as bioproducts. These products include glycerin, sugars and sugar alcohols, furfurals, cellulose fibre and derivatives, carbonaceous materials, resins, bioplastics, and so on (Godula et al., 2010; Ramesh et al.2015).

IV. GLOBAL ENERGY DEMAND

Global energy consumption is steadily increasing, forcing the cost of petroleum-based fuels to rise and motivating research into fresh techniques and sustainable biofuel production technologies. Annual consumption is expected to reach around 778 EJ by 2035, according to global energy demand predictions (Suresh Kumar Krishnan et al 2021). In 2017, transport accounted for about 30% of worldwide final energy demand and roughly 25% of global energy-related CO₂ emissions. Global transport emissions increased by 2% per year from 2000 to 2017, reaching 8 Gt CO₂ (IEA, 2019). Road transport, mostly for passenger travel, accounted for three-quarters of overall transport emissions and was the mode with the highest absolute rise (+ 1.7 GtCO₂). Transport is the least diverse energy end-use sector, consuming almost two-thirds of worldwide oil final energy demand – with oil products accounting for more than 90% of total final energy demand (IEA, 2017).

The World Alternative Policy Scenario presented in the World Energy Outlook 2006 (IEA, 2006) depicts how the global energy market could evolve if countries around the world adopted current policies and measures for reducing carbon dioxide emissions and improving energy supply security. The share of renewable in global energy consumption remains virtually unchanged in the scenario, while traditional biomass declines. Hydropower production will increase, but its percentage will remain stable, while other renewable (including geothermal, solar, and wind) will grow the fastest, but from such a low base that they will remain the smallest component of renewable energy in 2030 (FP-154-E-final).

- 1. Environment Friendly reduce GHG:** The amount of CO₂ released when the fuel is burned is equal to the amount of CO₂ required for the algae to develop and produce the fuel. Thus, the net CO₂ emission is zero, the same as it would have been had the algae never been cultivated. A renewable fuel source that doesn't harm the environment might be available in the form of algae biofuel. It can be grown in places where other types of agriculture are ineffective. The ecosystem is essentially unaffected by algae biofuel (Spring power and Gas, 2009). We don't need to be concerned about the ecosystem being negatively impacted significantly or permanently in the event of a spill. According to the Environmental Protection Agency, fatty acid methyl transesterification, the only method of producing algae-based biodiesel that has been studied thus far, can cut greenhouse gas emissions by more than 60% when compared to petroleum diesel (Biofuels: The Promise of Algae). Kerosene made from microalgae biomass must achieve a reduction of GHG emissions of at least 65% in comparison to the reference values, if produced in installations starting operation from 1 January 2021, in order for it to meet the GHG emissions minimum saving criteria, according to Recast of the Renewable Energy Directive II (Marie Holzleitner et al., 2020).
- 2. Fuel in Future:** The usage of algae offers a number of benefits over competing biofuel systems. According to IEA predictions, biofuels might supply 27% of the world's transport fuel by 2050. Because of the growing promise for the usage of algae-based aircraft fuel demonstrates how quickly algal biomass may replace current petroleum fuels when compared to other renewable energy sources like solar and wind energy (Kumar, 2012). The idea of this unique creature being cost-effective and widely accessible as a renewable and sustainable fuel source during the next ten years can only be realized via ongoing research and development. For instance, the United States Department of Energy forecasted the potential of 99% internal combustion engines for new cars in 2040 in the International Energy Outlook 2016 (Gul, 2016). So algae-based biofuel offers a promising replacement for fossil fuels and has the potential to reduce harmful carbon emissions. However, the state of technology today prevents commercial, low-cost production. Oil will probably continue to be the main source of energy in the world even though biofuels made from algae are becoming more and more popular on a global scale (The Future of Algae Biofuel).

V. CONCLUSION

Modern biofuels, particularly those derived from algae, have the potential to replace fossil fuels while avoiding undesirable consequences such as food instability and biodiversity loss. Increased production of these fuels is projected to benefit the world economy and aid in the mitigation of climate change.

REFERENCES

- [1] Adey Walter H., Patrick C. Kangas, Walter Mulbry. Algal turf scrubbing: cleaning surface waters with solar energy while producing a biofuel. *Bioscience*. 2011; 61(6):434–441.
- [2] Al Hattab M, Ghaly A, Hammoud A. Microalgae harvesting methods for industrial production of biodiesel: critical review and comparative analysis. *J Fundam Renewable Energy Appl*. 2015; 5(2):1000154.
- [3] Al-Lwayzy Saddam H., Talal Yusaf and Raed A. Al-Juboori. Biofuels from the fresh water microalgae *Chlorella vulgaris* (FWM-CV) for diesel engines. *Energies*. 2014; 7(3):1829–1851.
- [4] Barnwal, B.K. and M.P. Sharma, Prospects of biodiesel production from vegetable oils in India. *Renewable and Sustainable Energy Reviews*, 2005; 9(4): p. 363-378.
- [5] Bejor ES, Mota C, Ogarekpe NM, Low-cost harvesting of microalgae biomass from water. *Int J DevSustain*. 2013; 2(1):1–11.
- [6] Behera, S., Mohanty, R.C., and Ray, R.C. Batch ethanol production from cassava (*Manihot esculenta* Crantz.) flour using *Saccharomyces cerevisiae* cells immobilized in calcium alginate. *Ann. Microbiol*. 2014. doi:10.1007/s13213-014-0918-8.
- [7] Bracharz F, Helmdach D, Aschenbrenner I, Harvest of the oleaginous microalgae *Scenedesmus obtusiusculus* by flocculation from culture based on natural water sources. *Front Bioeng Biotechnol*. 2018; 6:200.
- [8] Brennan, L and Owende, P. Biofuels from microalgae—a review of technologies for production, processing, and extractions of biofuels and co-products. *Renew. Sustain. Energ. Rev*. 2010; 14, 557–577.
- [9] Chisti, Y. Biodiesel from microalgae. *Biotechnol. Adv*. 25, 294–306. doi:10.1016/j.biotechadv.2007.02.001.
- [10] Demirbas, A. Oily products from mosses and algae via pyrolysis. *Energy Source*. 2006; 28, 933–940. doi:10.1080/009083190910389.
- [11] Dragone, G., Fernandes, B., Vicente, A.A., and Teixeira, J.A. “Third generation biofuels from microalgae,” in *Current Research, Technology and Education Topics in Applied Microbiology and Microbial Biotechnology*, ed. A. Mendez-Vilas (Madrid: Formatex), 2010; 1315–1366.
- [12] Godula, K. Bertozzi, C.R. Synthesis of glycopolymers for microarray applications via ligation of reducing sugars to a poly(acryloyl hydrazide) scaffold. *J. Am. Chem. Soc*. 2010; 132, 9963–9965.
- [13] Gómez-Serrano, C, Morales-Amaral, M.M. Ación, F. G.R. Escudero, J. M. Fernández-Sevilla and E. Molina-Grima. Utilization of secondary-treated wastewater for the production of freshwater microalgae. *Appl Microbiol Biotechnol*. 2015; 99(16):6931–6944.
- [14] Grayburn, W.S., Holbrook, G.P, Tataru, K.A. Rosentrater. Harvesting, oil extraction, and conversion of local filamentous algae growing in wastewater into biodiesel. *Int J Energy Environ*. 2013. 4(2):185.
- [15] Gul, T. Renewable Transport Fuel Obligation Statistics. Period 9 2016/17: Department for Transport; 2016. p. 1-6.
- [16] Hillebrand, H. Development and dynamics of floating clusters of filamentous algae. In: *Periphyton of freshwater ecosystems*, Springer. 1983; pp 31–39.
- [17] Ho, S.H, Chen, C.Y, Lee, D.J, Chang, J.S. Perspectives on microalgal CO₂ emission mitigation systems - A review. *Biotechnology Advances* 2011; 29:189–98.
- [18] IEA, 2019. CO₂ emissions from fuel combustion 2019, Statistics. International Energy Agency, France.
- [19] IEA, 2017. Technology Roadmap - Delivering Sustainable Bioenergy. International Energy Agency, Paris, France.; IPCC, 2018. Global Warming of 1.5°C. An IPCC Special Report on the impacts of global warming of 1.5°C above pre-industrial levels and related global greenhouse gas emission pathways, in the context of strengthening the global response to the threat of climate change, sustainable development, and efforts to eradicate poverty, IPCC Special Report. Intergovernmental Panel on Climate Change.
- [20] IEA, 2006. Energy Technology Perspectives. The world’s guidebook on clean energy technologies.
- [21] Kebede-westhead Elizabeth, Carolina Pizarro, Walter W. Mulbry, Ann C. Wilkie. Production and nutrient removal by periphyton grown under different loading rates of anaerobically digested flushed dairy manure. *J Phycol*. 2003; 39(6):1275–1282.
- [22] Khoo Choon Gek, Yaleni Kanna Dasan, Man Kee Lam, Keat Teong Lee. Algae biorefinery: Review on a broad spectrum of downstream processes and products. *Bioresource Technology*. 2019; Volume 292, 121964.
- [23] Kumar, S.J., Kumar, G.V., Dash, A., Scholz, P. and Banerjee, R. Sustainable green solvents and techniques for lipid extraction from microalgae: A review. *Algal Research*, 2017; 21: p. 138-147.
- [24] Kumar, S "Algae Fuels," Stanford University, Fall. Physics. 2012; 240.

- [25] Kunjapur, A.M., & Eldridge, R.B . Photobioreactor Design for Commercial Biofuel Production from Microalgae. *Industrial & Engineering Chemistry Research*, 2010; 49(8), 3516–3526.
- [26] Lee,K., Eisterhold, M.L., Rindi, F., Palanisami,S and Nam,P.K. Isolation and screening of microalgae from natural habitats in the Mid western United States of America for biomass and biodiesel sources. *J. Nat.Sci.Biol.Med.*2014; 5, 333–339. doi:10.4103/0976-9668.136178.
- [27] Li, Y., Horsman, M.,Wu, N., Lan,C.Q., and Dubois-Calero, N. Biofuels frommicroalgae. *Biotechnol.Progr.*2008; 24, 815–820.doi:10.1021/bp070371k.
- [28] Marie Holzleitner, Simon Moser, Stefan Puschnigg. Evaluation of the impact of the new Renewable Energy Directive 2018/2001 on third-party access to district heating networks to enforce the feed-in of industrial waste heat, *Utilities Policy*, 2018; Volume 66,2020,
- [29] Muylaert K, Bastiaens L, Vandamme D, Microalgae-based biofuels and bioproducts. In:Gonzalez-Fernandez C, Muñoz R, editors. *Harvestingof microalgae: overview of process options and their strengths and drawbacks*. Woodhead Publishing; 2017.p. 113–132.
- [30] Pizarro, C. W. Mulbry, D. Blersch, P. Kangas. An economic assessment of algal turf scrubber technology for treatment of dairy manure effluent. *Ecol Eng.* 2006; 26(4):321–327.
- [31] Pugazhendhi A, Shobana S, Bakonyi P. A reviewon chemical mechanism of microalgae flocculation viapolymers. *Biotechnol Reports.* 2019;21:e00302.
- [32] Rajkumar, R.,Yaakob,Z., and Takriff, M.S. Potential of the micro and macroalgae for biofuel production: a brief review. *Bioresour.*2014; 9, 1606–1633. doi:10.15376/biores.9.1.
- [33] Ramesh, T.; Rajalakshmi, N.; Dhathathreyan, K. S. Activated carbons derived from tamarindseeds for hydrogen storage. *J. Energy Storage* 2015, 4, 89–95.
- [34] Rawat I, Ranjith Kumar R, Mutanda T, Biodieselfrom microalgae: a critical evaluation from laboratory tolarge scale production. *Appl Energy.* 2013;103:444–467.
- [35] Richmond,A.,and Qiang, H. *Hand book of Microalgal Culture: Applied Phycology and Biotechnology*, 2013; Second Edn. Hoboken, NJ: Wiley-Blackwell.
- [36] Sangapillai, K, Marimuthu, T. Isolation and selection of growth medium for freshwater microalgae *Asterarcys quadricellulare* for maximum biomass production. *Water Sci Technol.* 2019; 80(11):2027–2036.
- [37] Santos, F.F.P., S. Rodrigues, and F.A.N Fernandes, 2009. Optimization of the production of biodiesel from sobean oil by ultrasound assisted methanolysis. *Fuel Processing Technology*, 90(2): p. 312- 316.
- [38] Schenk,P.,Thomas-Hall,S.,Stephens,E.,Marx,U.,Mussgnug,J.,Posten,C. Second generation biofuels: high efficiency microalgae for biodiesel production. *Bioenergy Res.* 2008. 1,20–43.doi:10.1007/s12155-008-9008-8.
- [39] Singh G, Patidar S. Microalgae harvesting techniques: areview. *J Environ Manage.* 2018; 217:499–508.
- [40] Soomro RR, Ndikubwimana T, Zeng X, Development of a two-stage microalgae dewatering process—a life cycle assessment approach. *Front PlantSci.* 2016;7:113.
- [41] Spring power and Gas October 16th, 2019.
- [42] Surendhiran,D.,and Vijay, M. Microalgal biodiesel –a comprehensive review on the potential and alternative biofuel. *Res.J.Chem.Sci.*2012; 2, 71–82.
- [43] Suresh Kumar Krishnan, Senthilkumar Kandasamy, Kavitha Subbiah . *Nanomaterials.Application in Biofuels and Bioenergy Production Systems.* Book.2021; 677-687 (FP-154-E-finalEnergy supply and demand: trends and prospect.5-19).
- [44] The Future of Algae Biofuel, Alyssa Noll, November 25, 2015,Submitted as coursework for PH240, Stanford University, Fall 2015.
- [45] Tianzhong Liu, Junfeng Wang, Qiang Hu, Pengfei Cheng, Bei Ji, Jinli Liu, Yu Chen, Wei Zhang, Xiaoling Chen, Lin Chen, Lili Gao, Chunli Ji, Hui Wang. Attached cultiion technology of microalgae for efficient biomass feedstock production. *Bioresour Technol.* 2013; 127:216–222.
- [46] Tumuluru Jaya Shankar, Christopher T. Wright, J. Richard Hess, Kevin L. Kenney. A review of biomass densification systems to develop uniform feedstock commodities for bioenergy application. *Biofuels Bioproducts Biorefining.* 2011; 5(6):683–707.
- [47] Ugwu, C.U. Aoyagi, H. Uchiyama, H. Photobioreactors for mass cultivation of algae. *Bioresour Technol.* 2008; 99(10):4021–4028.
- [48] Voloshin Roman A, Margarita V. Rodionova, Sergey K. Zharmukhamedov, T. Nejat Veziroglu, Suleyman I. Allakhverdiev. Review: Biofuel production from plant and algal biomass. *International Journal of Hydrogen Energy.* 2016, 41:39, Pages 17257-17273.

- [49] Wang Hui , Chunli Ji, Shenglei Bi, Peng Zhou, Lin Chen, Tianzhong Liu. Joint production of biodiesel and bioethanol from filamentous oleaginous microalgae *Tribonema* sp. *Bioresour Technol.* 2014a; 172: 169–173.
- [50] White, R.L, Ryan, R.A. Long-term cultivation of algae in open-raceway ponds: lessons from the field. *Ind Biotechnol.* 2015;11(4):213–220.
- [51] Yang Libin,, Xiaobo Tan, Deyi Li, Huaqiang Chu, Xuefei Zhou, Yalei Zhang, Hong Yu. Nutrients removal and lipids production by *Chlorella pyrenoidosa* cultivation using anaerobic digested starch wastewater and alcohol wastewater. *Bioresour Technol* 181:54–61
- [52] Zhu L, Li Z, Hiltunen E. Microalgae *Chlorella vulgaris* biomass harvesting by natural flocculant: effects on biomass sedimentation, spent medium recycling and lipid extraction. *Biotechnol Biofuels.* 2018;11(1):183.