

## **Revolutionary trends in Food and Technology**

Food and Nutrition are the basic requirements of a Human being. But, with the rise in population and declining resources, the gap to fulfill the needs of everyone has been a major issue. But, in the recent few years developments in the sector of Food and Technology have served the purpose to a great extent.

This chapter covers the following :

- 1) Freeze Dry Technology.**
- 2) Vacuum Frying.**
- 3) 3D Food printing for edible goods.**
- 4) Robotics.**
- 5) Sugar Reduction Technology Making Chocolate more Sweeter**

### **Freeze Dry Technology.**

Freeze-drying, also known as lyophilization, is a technology used to preserve perishable materials by removing water from them while they are in a frozen state. The process involves three main steps: freezing, primary drying, and secondary drying.

**Freezing:** The material or substance to be freeze-dried is first frozen at very low temperatures. This freezing process helps to preserve the structure and integrity of the material.

**Primary Drying:** Once the material is frozen, the pressure is reduced, and heat is applied. This causes the frozen water in the material to undergo sublimation, directly converting it from a solid to a gas without passing through the liquid phase. The process is performed under vacuum conditions to facilitate the sublimation.

**Secondary Drying:** After the primary drying phase, a secondary drying process takes place to remove any residual moisture. This step involves raising the temperature slightly, causing the remaining bound water molecules to evaporate.

**Freeze drying** offers several advantages over other preservation methods:

**Minimal damage to the material:** Freeze drying preserves the structure and composition of the material being dried. This is particularly beneficial for delicate substances such as pharmaceuticals, biological samples, and certain food products.

**Long shelf life:** The removal of water significantly extends the shelf life of the freeze-dried material. The absence of moisture helps to prevent microbial growth and chemical degradation, allowing the product to be stored for an extended period.

**Rehydration properties:** Freeze-dried products have the ability to quickly rehydrate when exposed to moisture. This makes them convenient for various applications, including instant food products and pharmaceuticals that can be reconstituted with water before use.

Freeze drying finds applications in various industries, including pharmaceuticals, food preservation, biotechnology, and even the preparation of certain artifacts in museums. It allows for the long-term preservation of sensitive materials while retaining their original properties, making it a valuable technology for numerous scientific and commercial purposes.

## **Vacuum Frying**

Vacuum frying is a method of frying food that involves using a vacuum environment to lower the boiling point of water inside the food. This process reduces the amount of oil absorbed by the food and helps to retain its natural flavors, colors, and nutrients.

Here's a brief overview of the vacuum frying process:

**Preparation:** The food to be fried is typically cut into smaller pieces or slices to ensure even cooking and to enhance the flavor and texture. It is important to remove excess moisture from the food to prevent oil splattering and to achieve better results.

**Vacuum chamber:** The food is placed in a vacuum chamber or fryer. The chamber is then sealed, and the air is removed, creating a low-pressure environment.

**Heating:** The temperature is increased, typically to a range between 120°C and 160°C (250°F to 320°F). The lower boiling point of water at the reduced pressure allows the moisture inside the food to evaporate more quickly.

**Oil immersion:** Once the desired temperature is reached, the food is submerged in oil. The reduced pressure in the chamber helps to prevent excessive oil absorption by the food.

**Frying:** The food is fried in the oil until it reaches the desired texture and color. The reduced pressure and lower temperature compared to traditional frying methods help to preserve the food's natural flavors, colors, and nutrients.

**Draining and cooling:** After frying, the food is removed from the oil and drained to remove excess oil. It is then cooled down to room temperature.

Vacuum frying offers several advantages over conventional frying methods. It allows for the production of crispy and flavorful fried snacks with reduced oil content, making them healthier

alternatives. The process also helps to retain the natural colors, flavors, and nutrients of the food, providing a more appealing product.

It's worth noting that while vacuum frying offers benefits, it is a specialized process and requires specific equipment. It is commonly used in the production of snacks, fruits, and vegetables, particularly for the production of healthier snack options.

### **3D Food printing for edible . goods.**

3D food printing is an emerging technology that combines the principles of 3D printing with the creation of edible food products. It involves the layer-by-layer deposition of edible materials to build three-dimensional food items. This innovative approach to food preparation offers various possibilities in terms of creativity, customization, and even nutrition.

Here's how the process generally works:

**Designing:** The first step is to create a digital model of the desired food item using computer-aided design (CAD) software. This model serves as a blueprint for the 3D printer.

**Preparation of edible materials:** Edible ingredients are used to create printable food pastes or gels. These materials are often based on food components like carbohydrates, proteins, fats, and other additives. The ingredients are typically processed to obtain the desired consistency and texture for printing.

**Printing:** The 3D printer uses a syringe or a similar extrusion mechanism to deposit the edible materials layer by layer, following the design specifications. The printer nozzle moves in a precise pattern, gradually building up the food item.

**Layering and curing:** After each layer is deposited, it may be necessary to allow the material to solidify or cure before adding the next layer. This can be done through cooling, heating, or chemical reactions, depending on the specific ingredients used.

**Finalization:** Once all the layers are printed and cured, the food item is complete. It can be further enhanced by adding additional ingredients or decorations manually.

Some potential benefits of 3D food printing include:

**Customization:** It allows for personalized food options, accommodating specific dietary needs or preferences. For example, it can be used to create food items tailored for individuals with allergies, intolerances, or unique nutritional requirements.

**Complexity and creativity:** 3D food printing enables the creation of intricate and visually appealing food designs that would be challenging to achieve using traditional cooking methods. Chefs and food designers can explore new shapes, textures, and combinations of ingredients.

**Nutritional control:** The technology offers the potential to precisely control the nutritional content of food items. It could be used to incorporate specific nutrients or balance macronutrient ratios more effectively.

**Food waste reduction:** 3D food printing has the potential to minimize food waste since it allows for precise ingredient measurements. It can optimize ingredient usage, reducing leftovers or excess portions.

While 3D food printing is a promising technology, it is still in the early stages of development. Challenges include cost-effectiveness, scalability, taste optimization, and the need for further research on long-term health effects. However, ongoing advancements continue to push the boundaries of this field, and we can expect to see more applications and improvements in the future.

## **Robotics**

Robotics is a multidisciplinary field that combines computer science, engineering, and other disciplines to design, build, program, and operate robots. A robot is an autonomous or semi-autonomous machine that can perform tasks or actions to assist or replace humans in various applications.

In robotics, there are several key components and areas of focus:

**Mechanical Design:** This involves designing the physical structure and mechanisms of a robot. It includes considerations such as size, shape, materials, and locomotion systems.

**Electrical and Electronics:** Robots rely on electrical and electronic systems for power, control, and communication. This includes motors, sensors, actuators, microcontrollers, and circuitry.

**Programming and Artificial Intelligence:** Robots require software programming to control their behavior and perform tasks. Artificial intelligence techniques, such as machine learning and computer vision, are often employed to enable robots to perceive and interact with their environment.

**Sensors and Perception:** Robots use sensors to gather information about their surroundings. These can include cameras, proximity sensors, accelerometers, and more. Perception algorithms interpret the sensor data to understand the robot's environment.

**Control Systems:** Robotics involves designing control systems that enable robots to execute desired actions accurately and efficiently. Control theory, feedback loops, and motion planning algorithms are used to achieve precise control and coordination.

**Human-Robot Interaction:** As robots become more advanced and integrated into society, the field of human-robot interaction focuses on designing intuitive interfaces and communication methods between humans and robots. This includes speech recognition, gesture recognition, and natural language processing.

Applications of robotics are widespread and continue to expand in various fields, including:

**Industrial Automation:** Robots are extensively used in manufacturing industries for tasks like assembly, welding, painting, and material handling. They can improve efficiency, precision, and safety in production lines.

**Healthcare:** Robotics plays a vital role in healthcare, assisting in surgeries, rehabilitation, prosthetics, and exoskeletons. Robots can also provide support for elderly care, such as assistance with daily activities and monitoring vital signs.

**Exploration and Space:** Robots are deployed in space exploration missions to gather data, perform experiments, and explore environments that are dangerous or inaccessible to humans. Examples include the Mars rovers and robotic probes.

**Agriculture:** Robots are employed in agriculture for tasks like planting, harvesting, and monitoring crops. They can optimize resource usage, increase productivity, and reduce the need for manual labor.

**Service and Entertainment:** Robots are used in various service industries, such as hospitality and customer service. They can also be found in entertainment applications like robotic toys and companions.

The field of robotics continues to advance rapidly, with ongoing research and development focused on enhancing robot capabilities, improving autonomy, and addressing challenges related to safety, ethics, and social acceptance.

### **Sugar Reduction Technology Making Chocolate more Sweeter**

Sugar reduction technology in the industry aims to develop methods to make chocolate taste sweeter while using less sugar. This is particularly important due to the increasing concerns about the health impacts of excessive sugar consumption.

Here are a few approaches and technologies used to reduce sugar content in chocolate while maintaining its sweet taste:

**Alternative Sweeteners:** Researchers and manufacturers are exploring various alternative sweeteners to replace or reduce sugar. These include natural sweeteners like stevia, monk fruit extract, and erythritol, as well as artificial sweeteners like aspartame and sucralose. These sweeteners provide sweetness without the added calories of sugar.

**Taste Modifiers:** Flavor enhancers and taste modifiers are used to make chocolate taste sweeter with less sugar. These substances can enhance the perception of sweetness on the taste buds, allowing for a reduced amount of added sugar. Examples include certain proteins, enzymes, and flavor compounds.

**Encapsulation Techniques:** Encapsulation involves coating sugar molecules with a barrier, preventing their immediate release upon consumption. This technique can provide a delayed release of sweetness, allowing for a lower sugar content while still providing a sweet taste experience.

**Natural Sweetness Enhancers:** Natural compounds that enhance the perception of sweetness are being explored. For instance, certain plant extracts, such as miraculin from the miracle fruit, can modify taste receptors to perceive sour or acidic tastes as sweet. These compounds can be used to enhance the sweetness of chocolate without increasing sugar content.

**Nanotechnology:** Nanotechnology is being investigated as a means to modify the structure of sugar molecules. By altering the size and structure of sugar particles, researchers aim to increase their surface area, leading to a stronger perception of sweetness. This can allow for a reduction in sugar content while maintaining the desired sweetness level.

**Taste-Modifying Packaging:** Researchers are also exploring the use of taste-modifying packaging materials that interact with the taste buds to enhance sweetness perception. These packaging materials could potentially release certain compounds that interact with the taste receptors, intensifying the perception of sweetness.

It's important to note that while sugar reduction technologies can make chocolate taste sweeter with less sugar, the overall taste and texture may still be different from traditional chocolate. The goal is to find a balance that satisfies consumers' preferences while promoting healthier choices.

Manufacturers are continuously researching and developing these technologies to create chocolate products that are both delicious and healthier. However, it's important to consider that individual preferences for sweetness can vary, and some consumers may still prefer traditional chocolate with higher sugar content.

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