**Enhancement of Solubility and Dissolution of Piroxicam by Self Emulsifying Drug Delivery Technique**

Dr. Saritha Damineni\*1, Taha Fatima1, Dr. Anupama Koneru1

1Sultan-ul- Uloom College of Pharmacy, Mount Pleasant, Banjara Hills, Hyderabad,

Telangana-500034

P Subhash Chandra Bose2

2MNR College of Pharmacy, MNR Nagar, Fasalwadi, Narsapur Road, Sangareddy- 502294

Oral route for drug delivery is the most acceptable one with greater compliance. Many efforts have been made to overcome the challenges of low oral bioavailability resulting from low drug solubility, poor permeation and enzymatic degradation, which limiting drug effective delivery. [1]. Self-emulsifying drug delivery systems (SEDDS) are uniform mixtures of oil and surfactants, sometimes containing cosolvents. Upon gentle agitation in an aqueous phase, they spontaneously emulsify to create fine oil-in-water emulsions. Medium chain tri-glyceride oils and non-ionic surfactants—which are less toxic—have recently been used in the formulation of SEDDS. These systems create fine emulsions in the gastrointestinal tract after oral delivery. When compared to ready-to-use emulsions, SEDDS have easier manufacturing properties and a better physical and/or chemical stability profile over extended periods of storage. Therefore, SEDDS may increase the rate and extent of absorption and produce more consistent blood-time profiles for drugs that have poor water solubility and rate-limited dissolution. The SEDDS is a thermally stable colloidal dispersion containing fine spherical particles diffused within aqueous solution and thus in equilibrium. [2]

**METHODS**

**DRUG-EXCIPIENTCOMPATIBILITY STUDIES:**

**Fourier Transform Infra Red Studies3 (Ftir):** FT-IR spectroscopy was used to ascertain the compatibility between drug and the excipients. Liquid cell method was used for analysis. FT-IR of drug was compared with FT-IR spectra of SEDDS.

**Differential Scanning Calorimetry4: (DSC)** The thermal characteristics of formulation was done in DSC Q200 v24.2. Samples were placed in a sealed aluminum pans before heating under a nitrogen flow at a heating rate of 10 C/min from 50C to 200C.

**CHARACTERIZATION METHODS:**

**Optical Microscopy5:** A drop of micro emulsion was placed on a glass slide and diluted. A cover slip was placed over it and examined under an ordinary microscope for vesicle size and shape, using a pre calibrated ocular eye piece micro meter under 45 X 10 and 100 X 10.

**Solubility Studies6:** An adequate number of each selected vehicle was placed in different screw-capped glass vials, to these vials, excess of the drug was added and mixed for 48hrs at 37°C and analysed for drug absorbance using UV visible Spectrophotometer.

**Construction of the ternary phase diagram:** Peanut oil, Tween 80, and PEG 400 were combined in nine different Smix ratios of 1:1, 1:2, 1:3, 1:4 1:5, 1:6, 1:7, 1:8, 1:9, titrated using water to obtain nano emulsion regions. Visual observations of the nano emulsion regions led to a classification of transparent with good flow: oil/ water

Nano emulsions as clear (C), Slightly clear (SC), Turbid(T) Slightly turbid(ST).

**Preparation of piroxicam self-emulsifying drug delivery system7:** For the formulation development, from the phase diagrams six different surfactant- co surfactant (Tween 80: PEG 400) ratios were used. To Piroxicam, appropriate amount of peanut oil was added to a glass vial, the appropriate amount of cosurfactant and surfactant was then added to the vial, the mixture was vortexed.

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| Formulation codes | **A1** | **A2** | **A3** | **A4** | **A5** | **B1** | **B2** | **B3** | **B4** | **B5** | **C1** | **C2** | **C3** | **C4** | **C5** |
| **Piroxicam** | 10 | 10 | 10 | 10 | 10 | 10 | 10 | 10 | 10 | 10 | 10 | 10 | 10 | 10 | 10 |
| **Smix ratio** |  |  | **1:2** |  |  |  |  | **1:3** |  |  |  |  | **1:4** |  |  |
| **Oil: Smix** | 1:1 | 1:2 | 1:3 | 1:4 | 1:5 | 1:1 | 1:2 | 1:3 | 1:4 | 1:5 | 1:1 | 1:2 | 1:3 | 1:4 | 1:5 |
| **Peanut oil** | 245 | 163.3 | 122.5 | 98 | 81 | 245 | 163.33 | 122.5 | 98 | 81.66 | 245 | 163.33 | 122.5 | 98 | 81.66 |
| **Tween 80** | 81.67 | 108.9 | 122.5 | 130.66 | 136.33 | 61.25 | 81.66 | 91.87 | 98 | 102.85 | 49 | 65.33 | 73.5 | 78.4 | 81.66 |
| **PEG 400** | 163.3 | 217.8 | 245 | 261.33 | 272.22 | 183.75 | 245.01 | 275.63 | 294.0 | 306.25 | 196 | 26.134 | 294 | 313.6 | 326.68 |

Table no.1: SEDDS formulations with their compositions

**CHARATERIZATION OF SOLID SEDDS:**

**THERMODYNAMIC STABILITY STUDIES8:** The physical stability of a lipid –based formulation can be adversely affected by precipitation of the drug/ phase separation in the excipient matrix affecting not only formulation performance, but visual appearance as well. So the formulations were subjected to **Heating cooling cycle, Centrifugation and Freeze thaw cycle.**

**SELF EMULSIFICATION ASSESSMENT9 :** The self-emulsifying capabilities of SEDDS formulations were assessed visually, with emphasis on the clarity and apparent stability of the resulting emulsion. SEDDS were added to distilled water and swirled magnetically. The solution was then visually inspected for drug precipitation.

**DRUG PRECIPITATION ASSESSMENT10 :** After 24 hours of visual inspection, the resulting emulsion was evaluated for drug precipitation. The formulations were classified as clear (transparent), non-clear (turbid), stable (no precipitation after 24 hours), or unstable (precipitation within 24 hours).

**VISCOSITY DETERMINATION11:** SEDDS was diluted tenfold with distilled water in a beaker while being constantly stirred on a magnetic stirrer. The viscosity of the resulting microemulsion and initial SEDDS was determined using a Brookfield viscometer.

**DETERMINATION OF DROPLET SIZE AND ZETA POTENTIAL12:** Photon correlation spectroscopy (PCS), which studies fluctuations in light scattering owing to Brownian motion of the particles, was used to evaluate the droplet size and zeta potential of the produced emulsion using a Zetasizer ZS 90. Light scattering was measured at 25°C from a 90° angle.

### **DRUG CONTENT13:** SEDDS formulation equal to 25 mg of Piroxicam was taken, diluted in methanol, and the UV-visible spectrophotometer was used to measure the absorbance at 332 nm.

**DRUG RELEASE PROFILES OF SELECTED SEDDS14:** All the Selected formulations of the ratios 1:2, 1:3 and 1:4 are prepared and filled in capsules, and using dissolution medium as 0.1NHCL, and Dissolution apparatus type - II, at 100rpm. UV visible spectroscopy was used to analyze the release quantity.

### **EVALUATION OF ISOTROPIC NATURE15:** Emulsion was placed on a glass slide and viewed under a microscope with cross polarized light.

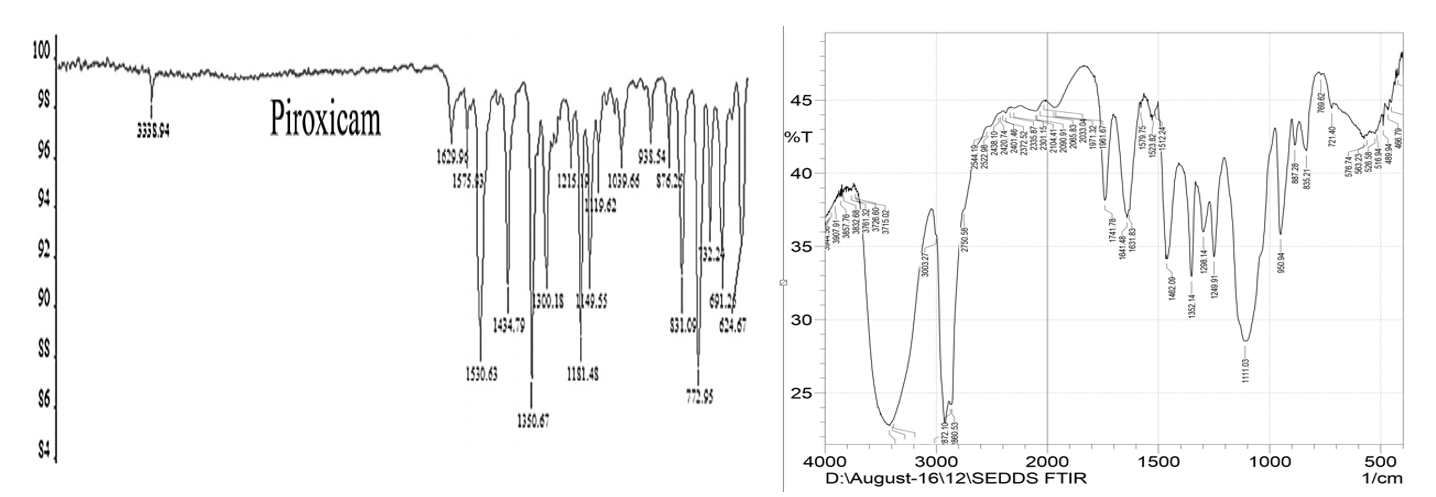
***In vitro* DIFFUSION STUDIES USING FRANZ DIFFUSION CELL16:** Using a Franz diffusion cell and a dialysis approach, the in vitro release study of the piroxicam SEDDS was compared with a conventional suspension. 0.1M HCl was used as dialyzing medium. The samples were examined using a UV-visible spectrophotometer set to 332 nm.

**STABILITY STUDIES18 :** In accordance with ICH, stability tests were conducted on the optimized SEDDS formulation at 40 °C/75% RH. They were taken out at regularly for analysis of drug release, emulsion globule size, drug precipitation assessment, and self-emulsification capacity.

**RESULTS AND DISCUSSION**

**DRUG-EXCIPIENT COMPATABILITY STUDIES:**

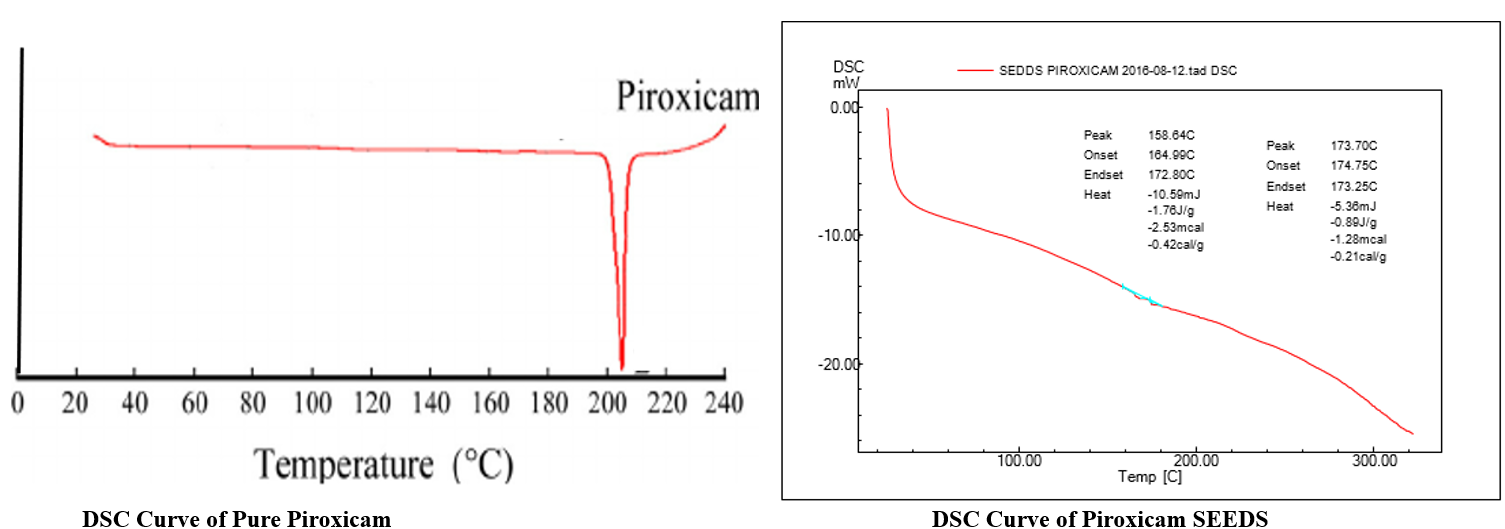
**Fourier Transform Infrared studies (FTIR): (Pure Piroxicam)**



**Fig.01. FTIR Spectra of Piroxicam SEDDS**

FTIR analysis shows that Piroxicam is compatible with the polymers used.

**Differential Scanning Calorimeter: (DSC)**

**Fig 02: DSC Curve of pure Piroxicam Fig 03: DSC Curve of Piroxicam SEEDS**

**PSEUDOTERNARY PHASE DIAGRAMS:** 

**Fig 04: Pseudo ternary phase diagrams of 1:2, 1:3 and 1:4 surfactant: co surfactant ratio**

Phase diagrams of formulations containing oil, surfactants, and co-surfactants dispersed in distilled water at 37 degrees Celsius. Surfactant = Tween 80, Co surfactant = PEG-400. The shadow area represents micro emulsion region.

Among the nine surfactant: Surfactant co-surfactant ratios of 1:2, 1:3,1:4 has larger micro emulsion region. As micro emulsion region in ternary phase diagram increases, self-emulsification efficiency increases. In contrast ratios 1:1, 1:5, 1:6, 1:7, 1:8, 1:9 showed a small micro emulsification region. So, depending on the results, ratios of 1:2, 1:3, and 1:4 were selected for further studies.

**THERMODYNAMIC STABILITY STUDIES:**

Formulations A1 - A5, B1 - B5 and C1 to C5 showed no signs of phase separation. But formulations A5, B3 and B4, C2, C3, C4 separates out into two phases

**Heating cooling cycle:** All the formulations were stable under heating cooling cycle. And hence further subjected to centrifugation test.

**Centrifugation:** Formulations A5, B3 and B4, C3, C4 separates out into two phases.

**Freeze thaw cycle:** Except formulations A5, B3 and B4, C2, C3, C4 all the remaining showed good stability with no phase separation, creaming, or cracking.

**SELF EMULSIFICATION AND PRECIPITATION:**

A1, A2, formed clear dispersion and did not show any drug precipitation and thus were considered as stable. Formulation A3, B1, B2, C1, C2 showed drug precipitation, B3, B4, C2, C3, C4 were unstable.

#### **VISCOSITY DETERMINATION:**

The viscosity of the formulation A1 was found to be 17.2cps, for A2-169cps, A3-16.5cps, A4-16.0cps, B1-17.0cps, B2-16.8cp, B3-16.3cps, and for C3-15.8cps.

**DETERMINATION OF DROPLET SIZE AND ZETA POTENTIAL:**

The globule size of the formulation B1 was found to be 204.0nm, and formulation B2 was found to be 205.3nm, whereas for formulation C1 was 191.5nm and formulation C2 as 203.0nm. The formulation C1 which has lesser globule size was selected to be fit for further studies.

Piroxicam SEDDS was diluted with distilled water, and the resulted zeta potential was found to be -28.7mV for formulation B1, -26.0mV for formulation B2, for C1 and C2 -33.0mV, -35.8mV,respectively.

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| **Fig 05 Size- Zeta potential- B1** | **Fig 06 Size- Zeta potential- B2** |
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| **Fig 07 Size- Zeta potential- C1** | **Fig 08 Size- Zeta potential- C2** |

#### **EVALUATION OF ISOTROPIC NATURE18:**

Formulations A1 to A3, B1 to B3, and C1 showed a dark field under cross-polarized light, indicating that they are all isotropic.

**DRUG RELEASE PROFILES OF SELECTED SEDDS:**

The in vitro drug release of 1:2, 1:3 and 1:4 optimized SEDDS formulations is shown in the figures 9-11. Formulation C1 has showed higher release.

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| **Fig 09 Drug release profiles of Formulation (1:2)** | **Fig 10 Drug release profiles of Formulation (1:3)** |

**Fig 11 Drug release profiles of Formulation (1:4)**

***In vitro* DIFFUSION STUDY USING FRANZ DIFFUSION CELL:**

C1 showed 98.18 ± 0.81% of drug diffusion, while marketed commercial capsule showed a release of 95.13±2.98%. The drug release from the piroxicam SEDDS was found to be significantly higher as compared to that of the marketed capsule.

**Fig 12 *In-vitro* Diffusion studies of Piroxicam SEDDS and Marketed drug.**

**STABILITY STUDIES**

The C1 SEDDS was to be found to form clear dispersion and there was no sign of drug precipitation or capsule leak during the stability studies. The formulation showed a drug release of 98.37±0.31 by the end of 3rd month.

**DRUG RELEASE KINETICS**

The mechanism and kinetics of drug release of piroxicam is determined by the application of Zero order, First order, Higuchi, and Korsmeyerr-peppas kinetics. Based on the correlation coefficient values for the various kinetic models the zero order kinetics has an r2 value of 0.448. The Higuchi model also shows r2 value of 0.739 hence the mechanism of drug release is Non- Fickian transport. Koresmeyer- Peppas model yields an r2 value of 0.836 and the ‘n’ value is 1.133 hence it is case II transport.

The aim of the present study was to develop and characterize self

emulsifying drug delivery system of Ibuprofen using edible and

natural castor oil and nonionic surfactant Tween 80 and Span 20

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**CONCLUSION**

The present research was aimed to develop and characterize self-emulsifying drug delivery system of Piroxicam. The components for SEDDS formulation were chosen based on solubility testing, the development of a pseudo-ternary phase diagram, and droplet size analysis. The optimal SEDDS formulation contained 9.56% peanut oil, 58.52% Tween-80 as a surfactant, and 29.27% PEG-400 as a co-surfactant, resulting in adequate drug loading, quick self-emulsification in aqueous conditions, and microemulsion-sized droplets. In- vitro dissolution test showed that the release rate of the self-emulsifying capsules increased as the globule size decreased. This shows that the developed SEDDS formulation resulted in the spontaneous production of a microemulsion with small droplet size, allowing for quicker drug release into the aqueous phase and increased permeability. From the results formulation(**C1**), was found to be optimized with 97.9±0.23% drug release. The developed piroxicam SEDDS formulation showed higher diffusion than the commercial capsule. The stability testing depicts that C1 formulation was stable for a period of 3M. Release kinetics elucidated the mechanism of drug release is super class-II, as it follows zero order release and fits with korsmeyer-peppas model. Thus an efficient SEDDS of piroxicam was developed with enhanced drug loading capacity and release, thus showing possible increase in bioavailability.

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